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**Compendium of UK Standard Fire Resistance Test Data
Unprotected Structural Steel - 3**

Supplementary Thermal Data on Floor Beams

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British Steel Technical

Research Organisation



**COMPENDIUM OF UK STANDARD FIRE RESISTANCE TEST DATA
UNPROTECTED STRUCTURAL STEEL - 3****SUPPLEMENTARY THERMAL DATA ON FLOOR BEAMS**

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SYNOPSIS

This compendium is the third in a series of such documents in which data from standard fire resistance tests to BS476 are presented. The document is intended as a supplement to the two earlier compendia and contains additional thermal data for standard fire resistance tests on simply supported floor beams. The report is concerned principally with demonstrating and quantifying the longitudinal thermal gradients which are developed along members during the course of standard fire resistance tests.

KEY WORDS

| | |
|--------------------|----------------------|
| 26 | Beams |
| Fire Resistance | Sections(Structural) |
| + BS 476 | Lab Reports |
| Thermal Properties | Building Floors |

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No. of Appendices Pages: 23

**COMPENDIUM OF UK STANDARD FIRE RESISTANCE TEST DATA
UNPROTECTED STRUCTURAL STEEL - 3**

SUPPLEMENTARY THERMAL DATA ON FLOOR BEAMS

1. INTRODUCTION

This compendium is the third in a series of such documents in which data from British standard fire resistance tests are presented.

The first compendium¹, published in March 1987, covered all the fire resistance tests which had been carried out in the UK up to that time, according to BS476:Part 8:1972, on unprotected, hot rolled, structural steel sections. This was followed at the end of 1988 by the second volume², in which data from a further ten tests were presented.

The main purpose of both documents was to provide detailed information for research workers in the field of structural fire engineering and to aid the development of accurate calculation methods for the determination of high temperature performance and fire resistant design. Since their publication, both compendia have been used extensively by many groups of workers, principally for the purpose of validating mathematical modelling techniques. Whilst most computer simulations of the standard fire resistance test acknowledge the existence of a temperature gradient through the depth of the steel section, it has generally been assumed, for modelling purposes, that no such gradient exists along the length of the section.

During the preparation of the two compendia referred to earlier it was noted that additional thermal data were available for some, but not all, of the tests carried out on floor beams. The data referred to thermocouples which were located at one end of the steel beam, adjacent to the furnace wall. At the time it was decided, in the interests of clarity, to omit these data from the compendia. However, in response to requests for further information concerning longitudinal thermal gradients these data are now being made available. The data are presented in a similar format to that adopted for the earlier publications. When using the information presented in this document, reference should be made to the appropriate data sheets in either Compendium No. 1 or No. 2 for details describing the design, construction and test procedures of each assembly.

2. SOURCES OF ADDITIONAL DATA

In the case of the floor beam tests covered by data sheets 1-31 of Ref. 1, the British Steel reports prepared in connection with each particular test include, where available, data from the thermocouples located near one end of the beam. Examination of these reports has revealed additional thermal data for the tests described in data sheets 12, 13 and 17-31 inclusive and these data are presented in Appendix A. The numbering system maintains that used in Ref. 1, i.e. data sheet 12C in Appendix A, should be read in conjunction with data sheets 12A/B of Compendium No. 1.

No additional data exist for any of the floor beam tests reported in the second compendium (data sheets 89-95).

In the case of the six shelf angle floor beam tests covered by data sheets 32-37 of Ref. 1 it has been necessary to interrogate the original COMPULOG printouts to ascertain whether any additional data are available. Data have been revealed for five of these tests, (the exception being No. 37), and these are also presented in Appendix A.

No additional data exist for the two shelf angle floor beam tests reported in data sheets 96 and 97 of Compendium No. 2.

No additional data have been found for the two slim floor beam tests reported in the first compendium (data sheets 38 and 39).

3. THERMOCOUPLE LOCATIONS

Thermocouple positions were generally recorded with reference to one end of the test beam. Figures 1 and 2 show, schematically, the layout of all the thermocouples used on both simply supported and shelf-angle floor beam tests respectively. The dimensional data are presented in Table 1, from which it may be seen that the thermocouples which are of particular interest in this report were, in the majority of cases, located approximately 700 mm from the furnace wall.

For convenience this group of thermocouples has been designated the 'end' group, whilst all the remaining thermocouples will be referred to as the 'centre' group.

4. DATA ANALYSIS

4.1 Simply Supported Floor Beams

4.1.1 254 × 146 mm × 43 kg/m Serial Size Beams

Of the seventeen separate floor beam tests for which data are presented in Appendix A, nine involve beams of serial size 254 × 146 mm × 43 kg/m. Although the grade of steel, the applied load and the test configuration are variables for each test, none of these factors has any influence on the thermal response of the member. It is therefore considered permissible to group all nine beams together for the purpose of data analysis.

Table 2 presents thermal data for these nine beams. The overall mean upper flange, web, and lower flange values were obtained by taking the mean of the data presented in the appropriate data sheets of Ref. 1. The mean F10, F11 and W5 values are from the data given in Appendix A. Table 2 also records the differences between the two values, these being an indication of the magnitude of the longitudinal thermal gradient in each of the three elements of the beam. The table shows that the greatest temperature differences occur as follows:-

| | | |
|--------------|---|--------------------|
| Upper Flange | : | 171°C after 30 min |
| Web | : | 140°C after 15 min |
| Lower Flange | : | 124°C after 15 min |

Figures 3-5 are plots of the mean temperature data given in Table 2 for the upper flange, web and lower flange positions respectively. Figure 6 shows the magnitude of the longitudinal thermal gradient for the same positions.

It is interesting to note that even after considerable reduction of the data sets by averaging it is still possible to detect the temperature plateau associated with the endothermic ferrite/pearlite to austenite transformation. This is illustrated particularly well in Fig. 5, where both the 'end' and 'centre' plots show the feature.

The shape of the difference curves in Fig. 6 may be explained by considering the effect of the ferrite/pearlite to austenite transformation. Initially, both the centre and end regions of the beam begin to heat up, but the end tends to lag progressively further behind the centre due to the chilling effect of the furnace wall. The temperature gradient therefore rises during this period. Eventually the centre of the

beam undergoes the transformation to austenite, as a consequence of which its rate of temperature rise diminishes. However, the end of the beam has not yet reached the transformation temperature and so its temperature continues to rise. The net result of this is therefore to reduce the difference in temperature between the two parts of the beam. Having passed through the phase transformation the temperature of the centre part of the beam starts to increase again. The rate of temperature rise at the end of the beam now diminishes as it undergoes transformation, thereby resulting in a net increase in the temperature difference again.

4.1.2 Other Serial Size Beams

Additional thermal data have been found for eight tests involving beams of serial sizes other than $254 \times 146 \text{ mm} \times 43 \text{ kg/m}$. The table below gives a summary of these.

| Data Sheet Number | Serial Size of Member $\text{mm} \times \text{mm} \times \text{kg/m}$ |
|-------------------|--|
| 12 | $356 \times 171 \times 67$ Beam |
| 20/21/22 | $203 \times 133 \times 30$ Beam |
| 24/25/26/27 | $203 \times 203 \times 52$ Column |

Data for the tests involving $203 \times 133 \text{ mm} \times 30 \text{ kg/m}$ beams have been analysed in a similar manner to that described for the $254 \times 146 \text{ mm} \times 43 \text{ kg/m}$ beams. Table 3 presents thermal data for these three beams. No data were obtained from thermocouple F11, located in the upper flange position, in any of the tests. The table shows that the greatest temperature differences occurred as follows:-

| | | |
|--------------|---|----------------------------------|
| Web | : | 157°C after 12 min |
| Lower Flange | : | 146°C after 12 min |

Figure 7 is a plot showing the magnitude of the thermal gradient for web and lower flange positions.

Examination of the data presented in sheet 12C of Appendix A indicates an atypical thermal response from the thermocouples located at the end of the beam. These temperatures are considered to be abnormally low and the reader is advised to regard these data as being unreliable. The data are included here for the sake of completeness only.

No analysis has been carried out on the $203 \times 203 \text{ mm} \times 52 \text{ kg/m}$ column sections used as beams.

4.2 Shelf Angle Floor Beams

Table 4 gives a summary of selected data for all the shelf angle floor beams tested. Of these, additional data exist for only the first five (Nos. 32-36). From Table 4 it may be seen that three tests in particular (Nos. 32, 34 and 36), are similar in as much that the beam serial size is $406 \times 178 \text{ mm} \times 54 \text{ kg/m}$ and the height of the exposed web is nominally 182 mm. Whilst other factors such as steel grade and loading conditions are different these again should not have any bearing on the thermal response of the member. It is therefore considered valid to group these three beams together for the purposes of data analysis.

Reference to the appropriate data sheets in Compendium 1 indicates that the time intervals between 20 and 30 min at which the data are presented for Test 32 are different to those used for the other two tests. This has been remedied by interrogating the original COMPULOG data printouts and extracting new data at times of 18, 21, 24 and 27 min. These data are given in Table 5.

Table 6 presents thermal data for the three beams. The overall mean temperature values at the six locations have been obtained in the manner described for simply supported floor beams. The mean F13,

F14, F15, W13, W14, W15 values are from the data in Appendix A. The differences between the two values are also given in Table 6.

Figures 8-13 are plots of the mean temperature data given in Table 6 for the six thermocouple locations. Figures 14-19 show the variation in the difference values at the same locations.

Figure 8 is of particular interest since it again shows quite well the plateau associated with the phase change to austenite.

As expected the unexposed elements of the structure exhibit only relatively small longitudinal thermal gradients. That in the unexposed flange angle is still increasing slowly even after one hour. In the case of the exposed elements the gradients are more pronounced; the greatest temperature differences occurring as follows:-

| | | |
|----------------------|---|---------------------------|
| Exposed web | : | 180°C between 21 & 24 min |
| Lower flange | : | 185°C after 21 min |
| Exposed flange angle | : | 190°C between 45 & 50 min |

5. SUMMARY

Additional thermal data have been obtained from BS476:Part 8 fire resistance tests carried out on seventeen simply supported floor beams and six shelf angle floor beams.

The data relate to thermocouples located near one end of the beam approximately 700 mm from the furnace wall.

Analysis of the data gives an indication of the longitudinal thermal gradients which are developed during standard fire resistance tests.

6. REFERENCES

1. Wainman, D.E. and Kirby, B.R., 'Compendium of UK Standard Fire Test Data - Unprotected Structural Steel (1)', British Steel Report RS/RSC/S10328/1/87/B.
2. Wainman, D.E. and Kirby, B.R., 'Compendium of UK Standard Fire Test Data - Unprotected Structural Steel (2)', British Steel Report RS/R/S1199/8/88/B.

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TABLE 1
DIMENSIONAL DATA FOR
THERMOCOUPLE POSITIONS SHOWN IN FIGS. 1 AND 2

| Dimension Code | Test Data Sheets | | | |
|-------------------|-------------------------|----------------------------|-------|-------|
| | 12/17-18 | 13/19-27 | 28-31 | 32-36 |
| A | 0.50 | 1.56 | 1.25 | 0.57 |
| B | 1.50 | 2.56 | 2.23 | 1.57 |
| C | 1.81 | 2.87 | 2.54 | 1.88 |
| D | 2.11 | 3.17 | 2.84 | 2.17 |
| E | 2.43 | 3.49 | 3.16 | 2.50 |
| F | 2.73 | 3.79 | 3.46 | 2.80 |
| G | 3.05 | 4.11 | 3.78 | 3.12 |
| H | 3.35 | 4.41 | 4.08 | 3.42 |
| I | 4.84 | 6.90 | 6.30 | 5.00 |
| J | 0.32 | 0.32 | 0.32 | 0.33 |
| K | 0.30 | 0.30 | 0.30 | 0.30 |
| L | 0.62 | 0.62 | 0.62 | 0.62 |
| M | 0.62 | 0.62 | 0.62 | 0.62 |
| N | 0.93 | 0.93 | 0.93 | 0.93 |
| O | 0.92 | 0.92 | 0.92 | 0.92 |
| P | 1.93 | 1.93 | 1.91 | 1.93 |
| Q | 4.00 | 4.00 | 4.00 | 4.00 |
| R | { 4.50 4.53 (18)} | { 4.50 4.53 (21/22)} | 4.50 | 4.50 |
| S | 0.07 | 0.07 | 0.09 | 0.07 |

All dimensions are in metres

TABLE 2
OVERALL MEAN TEMPERATURE DATA FOR 254 × 146 mm × 43 kg/m SERIAL SIZE BEAMS
(DATA SHEETS: 13/17/18/19/23/28/29/30/31)

| Temperature Deg. C After Various Times (minutes) | | | | | | | | | | | | | | | | |
|--|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 45 | 48 |
| Overall Mean Upper Flange | 69.0 | 116.8 | 169.3 | 217.0 | 274.0 | 331.0 | 386.8 | 436.2 | 482.4 | 525.4 | 563.8 | 600.2 | 634.0 | 662.5 | 688.3 | 722.5 |
| Mean T/C F11 | 50.0 | 75.3 | 105.3 | 131.6 | 163.4 | 202.2 | 239.0 | 278.2 | 316.0 | 354.4 | 393.8 | 430.8 | 466.6 | 508.3 | 543.7 | 595.0 |
| Difference | 19.0 | 41.5 | 64.0 | 85.4 | 110.6 | 128.8 | 147.8 | 158.0 | 166.4 | 171.0 | 170.0 | 169.4 | 167.4 | 154.2 | 144.6 | 127.5 |
| Overall Mean Web | 127.7 | 253.9 | 374.3 | 467.9 | 544.0 | 599.0 | 639.6 | 673.0 | 701.3 | 721.4 | 741.0 | 755.9 | 775.3 | 788.0 | 804.8 | 841.7 |
| Mean T/C W5 | 101.7 | 180.7 | 263.9 | 334.6 | 404.1 | 462.4 | 511.5 | 555.1 | 592.6 | 620.1 | 651.1 | 675.1 | 699.7 | 719.6 | 734.3 | 760.7 |
| Difference | 26.0 | 73.2 | 110.4 | 133.3 | 139.9 | 136.6 | 128.1 | 117.9 | 108.7 | 101.3 | 89.9 | 80.8 | 75.6 | 68.4 | 70.5 | 81.0 |
| Overall Mean Lower Flange | 106.5 | 221.4 | 342.0 | 450.9 | 538.6 | 604.0 | 650.8 | 686.1 | 715.0 | 733.4 | 754.6 | 771.3 | 791.9 | 806.8 | 822.0 | 859.3 |
| Mean T/C F10 | 106.5 | 182.1 | 261.9 | 336.5 | 415.1 | 482.1 | 536.5 | 583.8 | 622.6 | 651.6 | 678.3 | 704.4 | 725.0 | 733.0 | 746.8 | 775.3 |
| Difference | Nil | 39.3 | 80.1 | 114.4 | 123.5 | 121.9 | 114.3 | 102.3 | 92.4 | 81.8 | 76.3 | 66.9 | 66.9 | 73.8 | 75.2 | 84.0 |

TABLE 3
OVERALL MEAN TEMPERATURE DATA FOR
203 × 133 mm × 30 kg/m SERIAL SIZE BEAMS
(DATA SHEETS:- 20/21/22)

| | Temperature Deg. C After Various Times (minutes) | | | | | | | | | | |
|---------------------------|--|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 |
| Overall Mean Upper Flange | | | | | | | | | | | |
| Mean T/C F11 | No data available | | | | | | | | | | |
| Difference | | | | | | | | | | | |
| Overall Mean Web | 148.7 | 297.0 | 426.3 | 528.0 | 595.3 | 641.3 | 675.3 | 703.0 | 724.3 | 744.7 | 759.7 |
| Mean T/C W5 | 101.0 | 196.0 | 285.7 | 371.0 | 441.0 | 496.7 | 541.3 | 578.3 | 610.7 | 639.7 | 661.0 |
| Difference | 47.7 | 101.0 | 140.6 | 157.0 | 154.3 | 144.6 | 134.0 | 124.7 | 113.6 | 105.0 | 98.7 |
| Overall Mean Lower Flange | 113.0 | 264.3 | 412.3 | 532.7 | 612.3 | 663.3 | 697.7 | 722.3 | 741.7 | 761.3 | 777.0 |
| Mean T/C F10 | 88.0 | 186.3 | 286.0 | 386.3 | 469.7 | 534.0 | 581.0 | 617.3 | 656.3 | 674.3 | 693.0 |
| Difference | 25.0 | 78.0 | 126.3 | 146.4 | 142.6 | 129.3 | 116.7 | 105.0 | 85.4 | 87.0 | 84.0 |

TABLE 4
SELECTED DATA FOR SHELF ANGLE FLOOR BEAM SYSTEMS

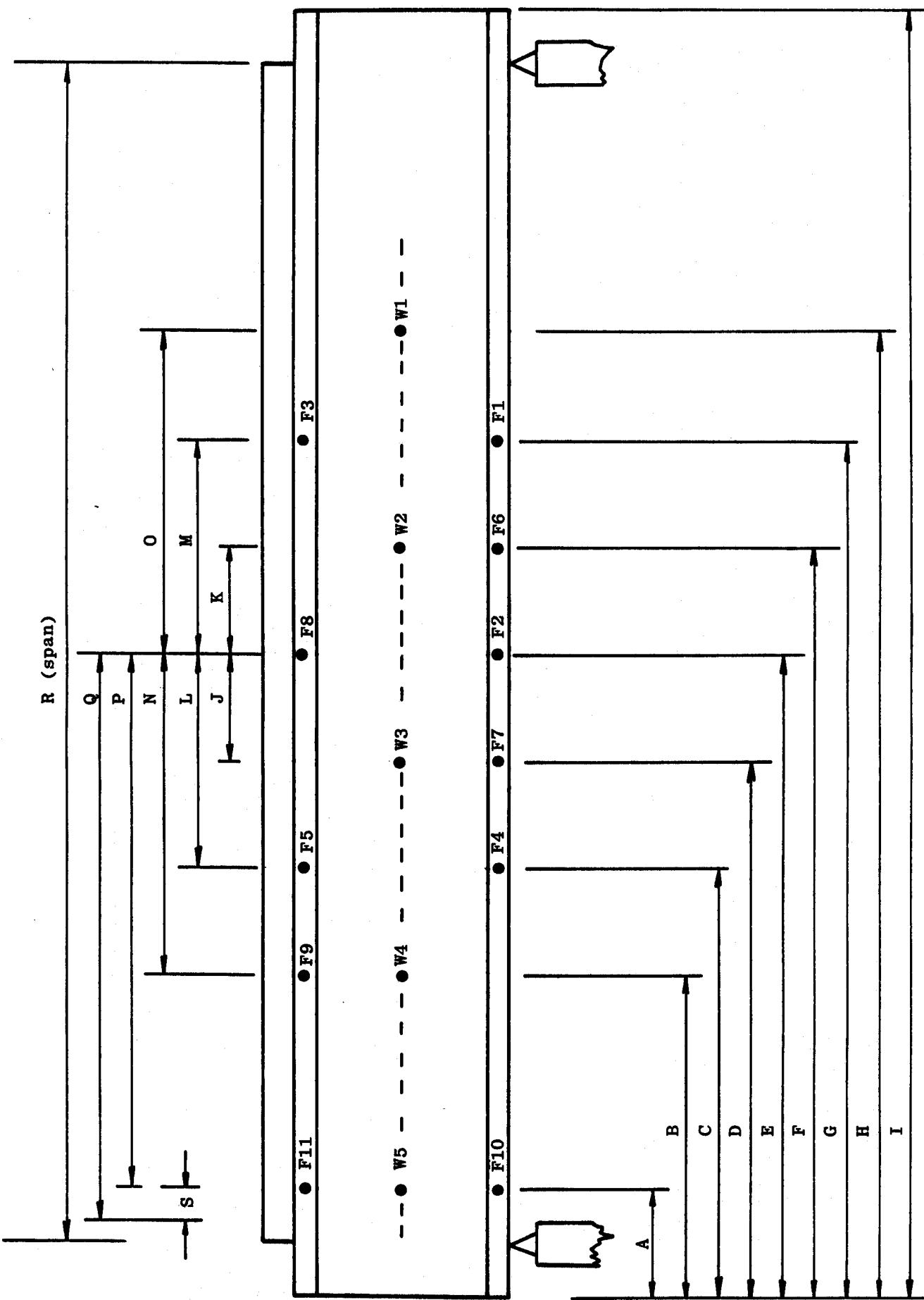
| Data Sheet Number | Beam Serial Size mm × mm × kg/m | Steel Grade | Concrete Floor Slab Thickness mm | Proportion of BS449 Design Load % | Height of Exposed Web mm | Additional Data |
|-------------------|---------------------------------|-------------|---|-----------------------------------|--------------------------|-----------------|
| 32 | 406 × 178 × 54 | 43A | Solid, 200 mm | 106 | 181.1 | Yes |
| 33 | 305 × 165 × 40 | 43A | Solid, 200 mm | 107 | 84.0 | Yes |
| 34 | 406 × 178 × 54 | 50B | Solid, 200 mm | 46.2 | 182.0 | Yes |
| 35 | 406 × 178 × 54 | 43A | Solid, 150 mm with 50 mm deep × 300 mm long taper at one end. | 105.2 | 282.0 | Yes |
| 36 | 406 × 178 × 54 | 43A | Solid, 200 mm | 85.2 | 182.0 | Yes |
| 37 | 406 × 178 × 54 | 43A | Solid, 150 mm with 50 mm deep × 300 mm long taper at one end. | 60.9 | 282.0 | No |
| 96 | 254 × 146 × 43 | 43A | Solid, 150 mm | 110.7 | 82.0 | No |
| 97 | 254 × 146 × 43 | 43A | Solid, 150 mm with 50 mm deep × 300 mm long taper at one end. | 105.5 | 114.0 | No |

TABLE 5
SUPPLEMENTARY THERMAL DATA FOR DATA SHEET 32B OF REFERENCE 1

| Thermocouple Location | | Temperature Deg. C After Various Times (minutes) | | | |
|------------------------|------|--|-----|-----|-----|
| | | 18 | 21 | 24 | 27 |
| Upper Flange | F3 | 25 | 26 | 27 | 28 |
| | F8 | 27 | 28 | 29 | 31 |
| | F9 | 27 | 28 | 29 | 30 |
| | Mean | 26 | 27 | 28 | 30 |
| Unexposed Web | W5 | 52 | 61 | 72 | 83 |
| | W6 | 53 | 63 | 74 | 86 |
| | W7 | 54 | 64 | 76 | 90 |
| | W8 | 51 | 60 | 70 | 81 |
| | Mean | 52 | 62 | 73 | 85 |
| Exposed Web | W1 | 551 | 596 | 633 | 663 |
| | W2 | 573 | 617 | 655 | 685 |
| | W3 | 553 | 595 | 633 | 663 |
| | W4 | 522 | 563 | 603 | 629 |
| | Mean | 550 | 593 | 631 | 660 |
| Lower Flange | F2 | 607 | 652 | 690 | 716 |
| | F4 | 570 | 617 | 656 | 685 |
| | F6 | 602 | 652 | 690 | 718 |
| | F7 | 586 | 635 | 674 | 703 |
| | Mean | 591 | 639 | 677 | 705 |
| Exposed Flange Angle | F10 | 397 | 445 | 492 | 527 |
| | F11 | 370 | 418 | 468 | 508 |
| | F12 | 395 | 447 | 496 | 539 |
| | Mean | 387 | 437 | 485 | 525 |
| Unexposed Flange Angle | W9 | 169 | 208 | 246 | 282 |
| | W10 | 198 | 241 | 282 | 320 |
| | W11 | 182 | 227 | 269 | 309 |
| | W12 | 189 | 229 | 268 | 305 |
| | Mean | 184 | 226 | 266 | 304 |
| Angle Root | R1 | 237 | 285 | 331 | 373 |
| | R2 | 263 | 312 | 359 | 402 |
| | R3 | 251 | 301 | 349 | 392 |
| | Mean | 250 | 299 | 346 | 389 |
| Mean Furnace Gas | | 760 | 778 | 796 | 808 |
| Standard Curve | | 769 | 792 | 812 | 829 |

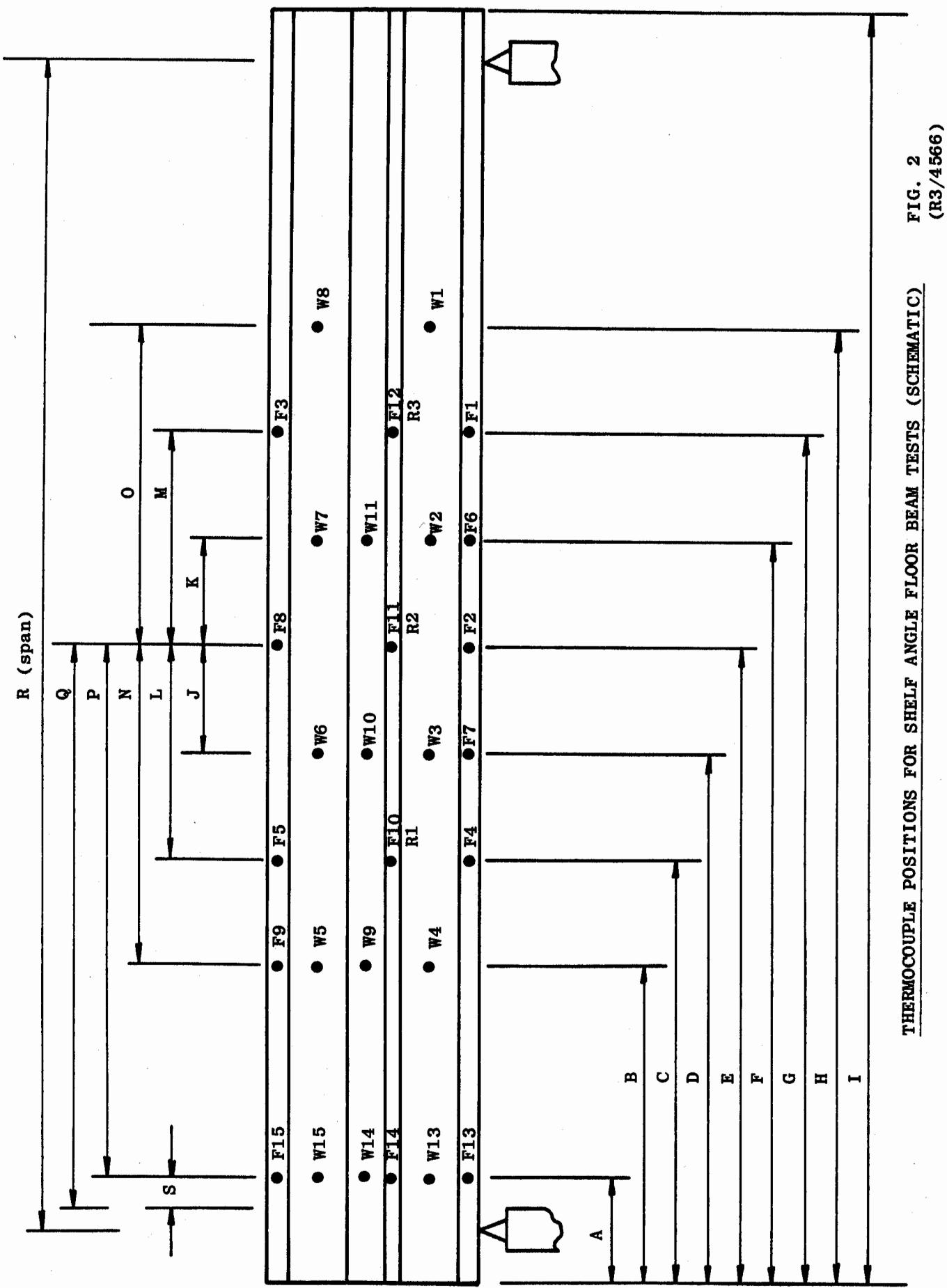
TABLE 6
OVERALL MEAN TEMPERATURE DATA FOR 406 × 178 mm × 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)
(DATA SHEETS:- 32/34/36)

| Temperature Deg. C After Various Times (min) | | | | | | | | | | | | | | | | |
|--|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 35 | 40 | 45 | 50 | 55 | 60 |
| Overall Mean Upper Flange | 20.0 | 20.7 | 21.3 | 21.7 | 22.3 | 23.3 | 25.3 | 29.0 | 32.7 | 38.7 | 44.7 | 50.0 | 59.0 | 67.3 | 79.0 | |
| Mean T/C F15 | 21.7 | 22.0 | 23.0 | 23.3 | 23.7 | 25.7 | 26.0 | 27.7 | 30.7 | 33.0 | 37.3 | 42.0 | 44.7 | 52.7 | 59.7 | 67.0 |
| Difference | -1.7 | -1.3 | -1.7 | -1.6 | -1.4 | -2.4 | -2.7 | -2.4 | -1.7 | -0.3 | 1.4 | 2.7 | 5.3 | 6.3 | 7.6 | 12.0 |
| Overall Mean Unexposed Web | 20.7 | 22.7 | 26.7 | 32.3 | 39.3 | 47.7 | 57.3 | 67.3 | 78.7 | 91.0 | 108.0 | 118.7 | 128.3 | 136.7 | 145.3 | 155.0 |
| Mean T/C W15 | 21.7 | 22.7 | 26.3 | 29.3 | 32.3 | 39.3 | 44.3 | 50.7 | 59.0 | 66.7 | 80.0 | 93.7 | 101.3 | 113.0 | 119.0 | 124.3 |
| Difference | -1.0 | Nil | 0.4 | 3.0 | 7.0 | 8.4 | 13.0 | 16.6 | 19.7 | 24.3 | 28.0 | 25.0 | 27.0 | 23.7 | 26.3 | 30.7 |
| Overall Mean Exposed Web | 106.3 | 196.7 | 301.0 | 391.3 | 475.7 | 536.3 | 585.3 | 625.3 | 656.0 | 681.7 | 716.3 | 741.3 | 770.0 | 800.7 | 829.0 | 854.7 |
| Mean T/C W13 | 77.0 | 134.7 | 197.7 | 254.3 | 311.0 | 363.0 | 405.3 | 445.3 | 479.3 | 508.7 | 550.3 | 586.3 | 616.3 | 648.0 | 676.7 | 704.0 |
| Difference | 29.3 | 62.0 | 103.3 | 137.0 | 164.7 | 173.3 | 180.0 | 180.0 | 176.7 | 173.0 | 166.0 | 155.0 | 153.7 | 152.7 | 152.3 | 150.7 |
| Overall Mean Lower Flange | 82.0 | 179.7 | 306.7 | 419.0 | 516.7 | 586.0 | 635.0 | 673.7 | 702.0 | 724.3 | 747.3 | 777.3 | 807.7 | 834.7 | 861.0 | 883.3 |
| Mean T/C F13 | 76.0 | 144.7 | 216.0 | 281.0 | 343.7 | 402.0 | 449.7 | 492.0 | 528.0 | 557.0 | 596.3 | 629.7 | 656.7 | 684.0 | 709.0 | 731.3 |
| Difference | 6.0 | 35.0 | 90.7 | 138.0 | 173.0 | 184.0 | 185.3 | 181.7 | 174.0 | 167.3 | 151.0 | 147.6 | 151.0 | 150.7 | 152.0 | 152.0 |
| Overall Mean Exposed Flange Angle | 69.0 | 118.3 | 180.0 | 238.7 | 304.3 | 364.7 | 418.7 | 466.0 | 507.7 | 545.0 | 597.0 | 644.0 | 687.3 | 724.7 | 756.7 | 782.3 |
| Mean T/C F14 | 61.0 | 92.7 | 126.7 | 160.7 | 197.3 | 234.0 | 269.3 | 306.0 | 341.3 | 373.0 | 419.7 | 461.0 | 497.3 | 534.3 | 568.7 | 600.7 |
| Difference | 8.0 | 25.6 | 53.3 | 78.0 | 107.0 | 130.7 | 149.4 | 160.0 | 166.4 | 172.0 | 177.3 | 183.0 | 190.0 | 190.4 | 188.0 | 181.6 |
| Overall Mean Unexposed Flange Angle | 26.3 | 42.7 | 69.7 | 99.7 | 137.3 | 178.7 | 220.3 | 261.3 | 299.3 | 334.0 | 383.0 | 424.7 | 462.3 | 497.0 | 530.0 | 560.7 |
| Mean T/C W14 | 25.7 | 37.3 | 53.3 | 72.0 | 94.0 | 119.3 | 144.0 | 170.7 | 199.3 | 225.0 | 264.3 | 296.0 | 324.0 | 357.7 | 388.0 | 418.0 |
| Difference | 0.6 | 5.4 | 16.4 | 27.7 | 43.3 | 59.4 | 76.3 | 90.6 | 100.0 | 109.0 | 118.7 | 128.7 | 138.3 | 139.3 | 142.0 | 142.7 |



THERMOCOUPLE POSITIONS FOR FLOOR BEAM TESTS (SCHEMATIC)

FIG. 1
(R3/4565)

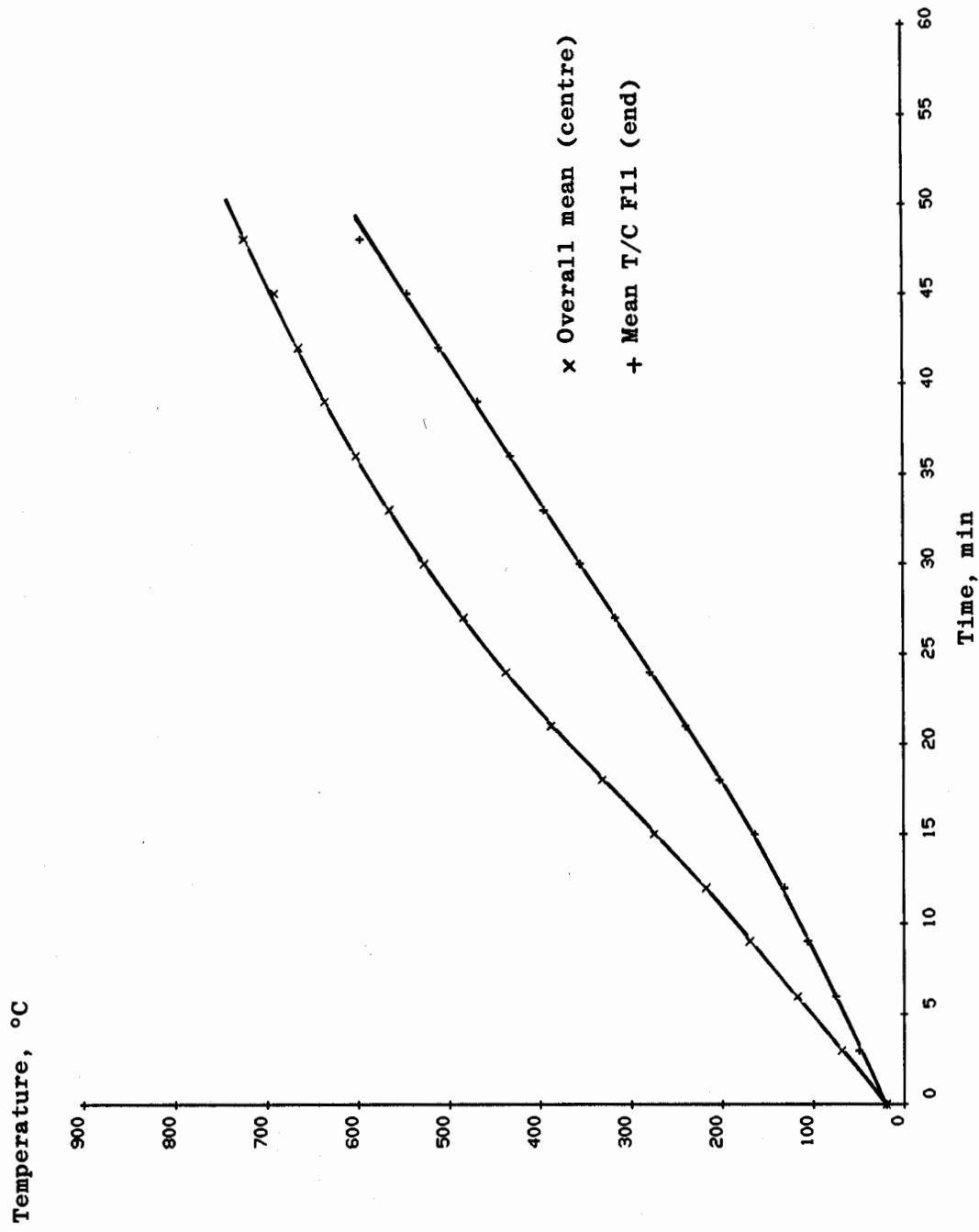


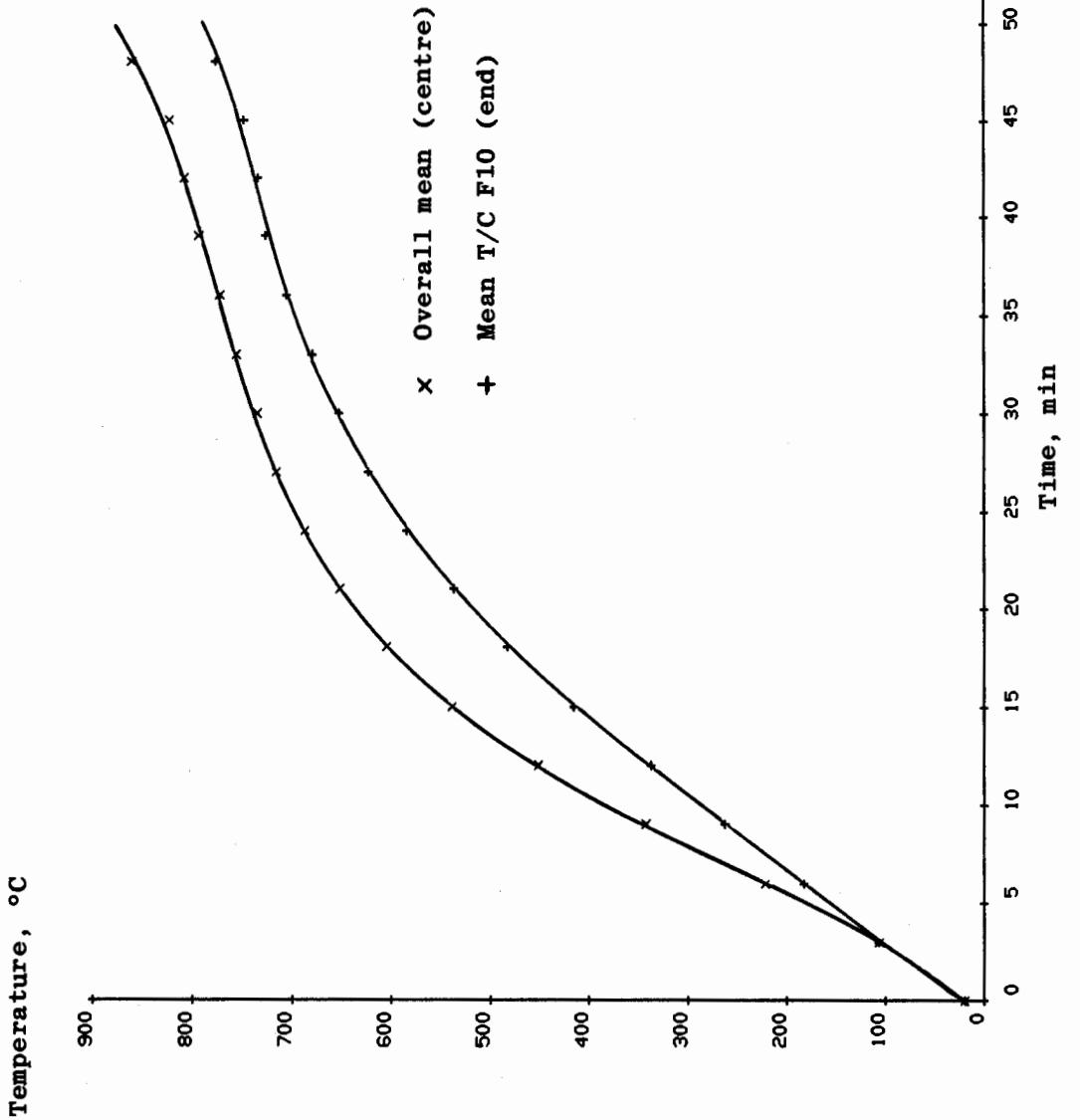
THERMOCOUPLE POSITIONS FOR SHELF ANGLE FLOOR BEAM TESTS (SCHEMATIC)

FIG. 2
(R3/4566)

FIG. 3

MEAN TEMPERATURE DATA AT THE 'CENTRE' AND 'END' OF THE
UPPER FLANGE OF 254 x 146 mm x 43 kg/m BEAMS

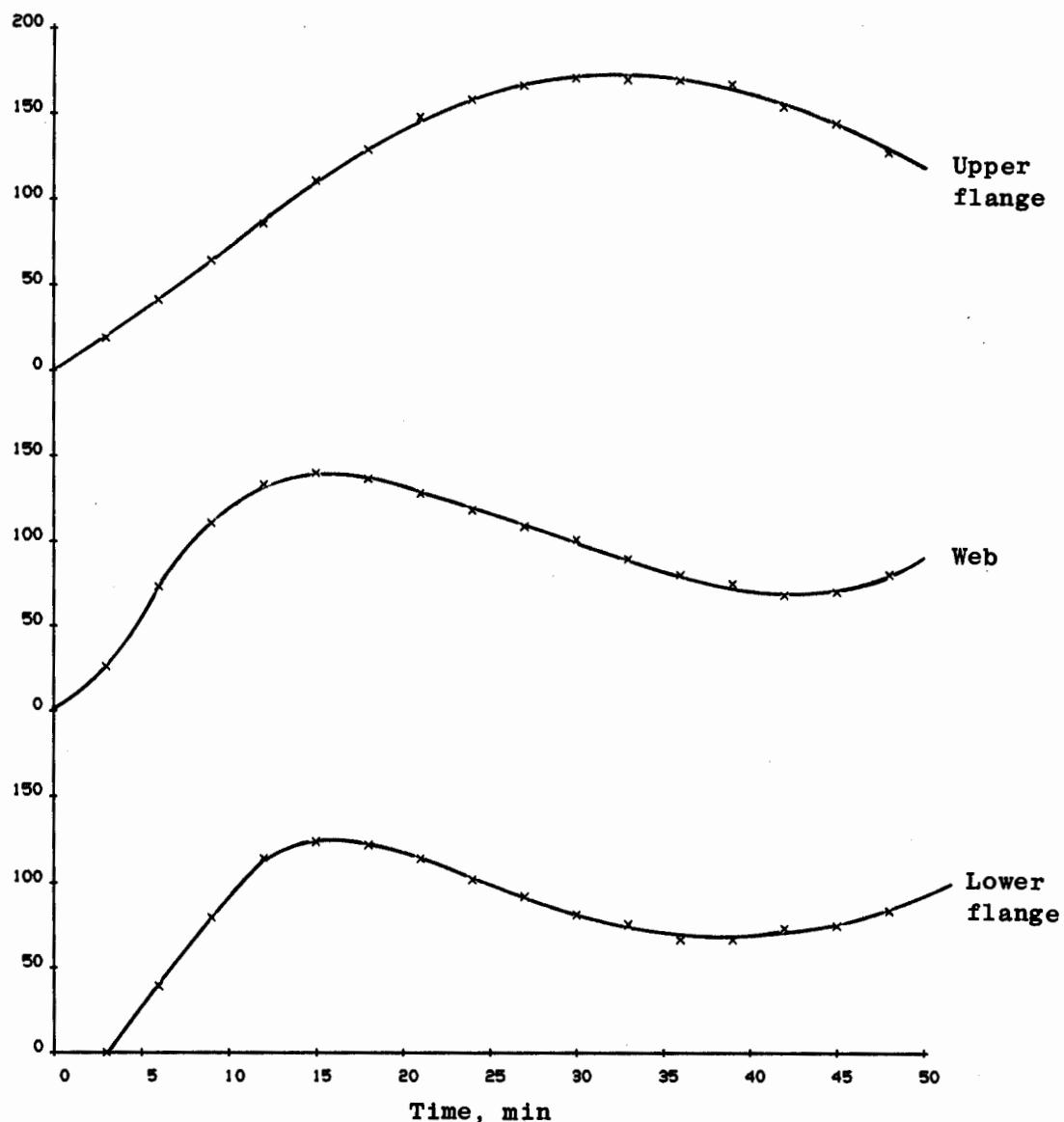




MEAN TEMPERATURE DATA AT THE 'CENTRE' AND 'END' OF THE
LOWER FLANGE OF 254 x 146 mm x 43 kg/m BEAMS

FIG. 5

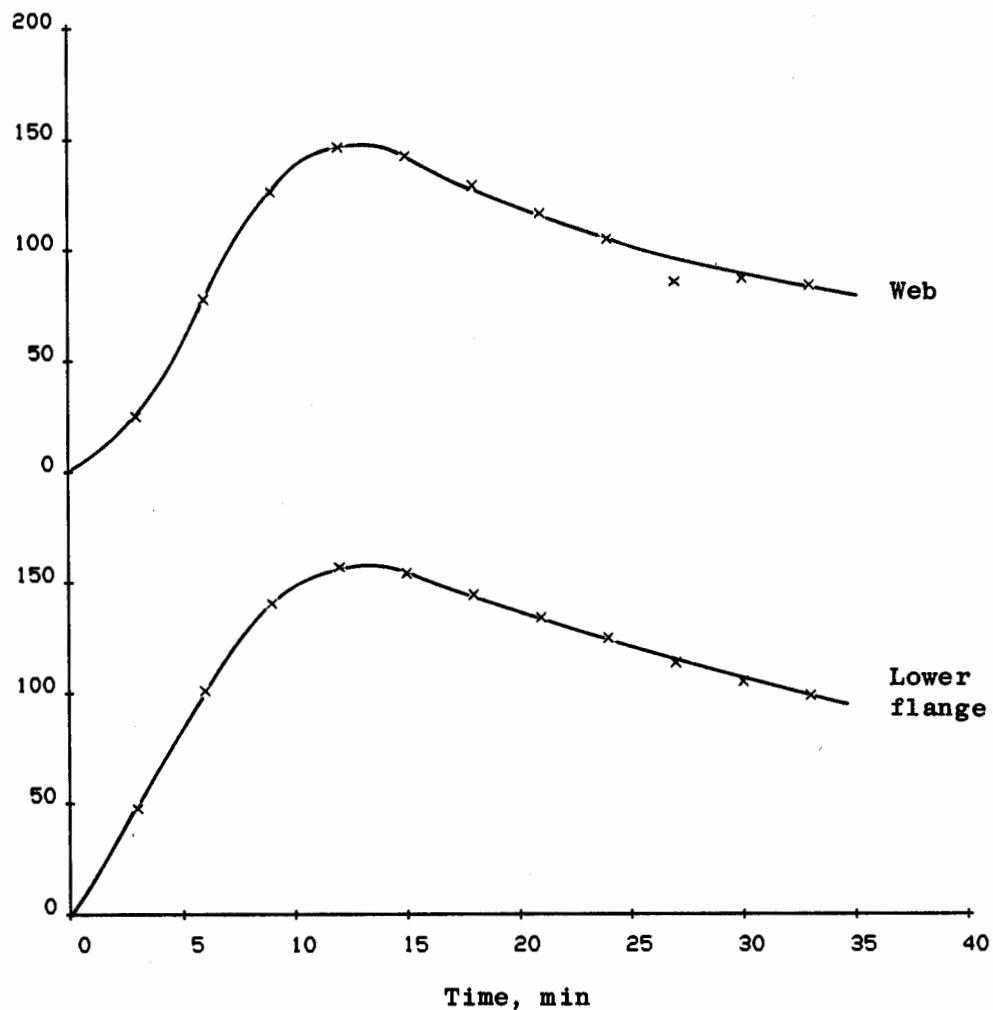
Temperature, °C



DIFFERENCE BETWEEN 'CENTRE' AND 'END' MEAN
TEMPERATURE DATA FOR 254 x 146 mm x 43 kg/m BEAMS

FIG. 6

Temperature, °C



DIFFERENCE BETWEEN 'CENTRE' AND 'END' MEAN
TEMPERATURE DATA FOR 203 x 133 mm x 30 kg/m BEAMS

FIG. 7

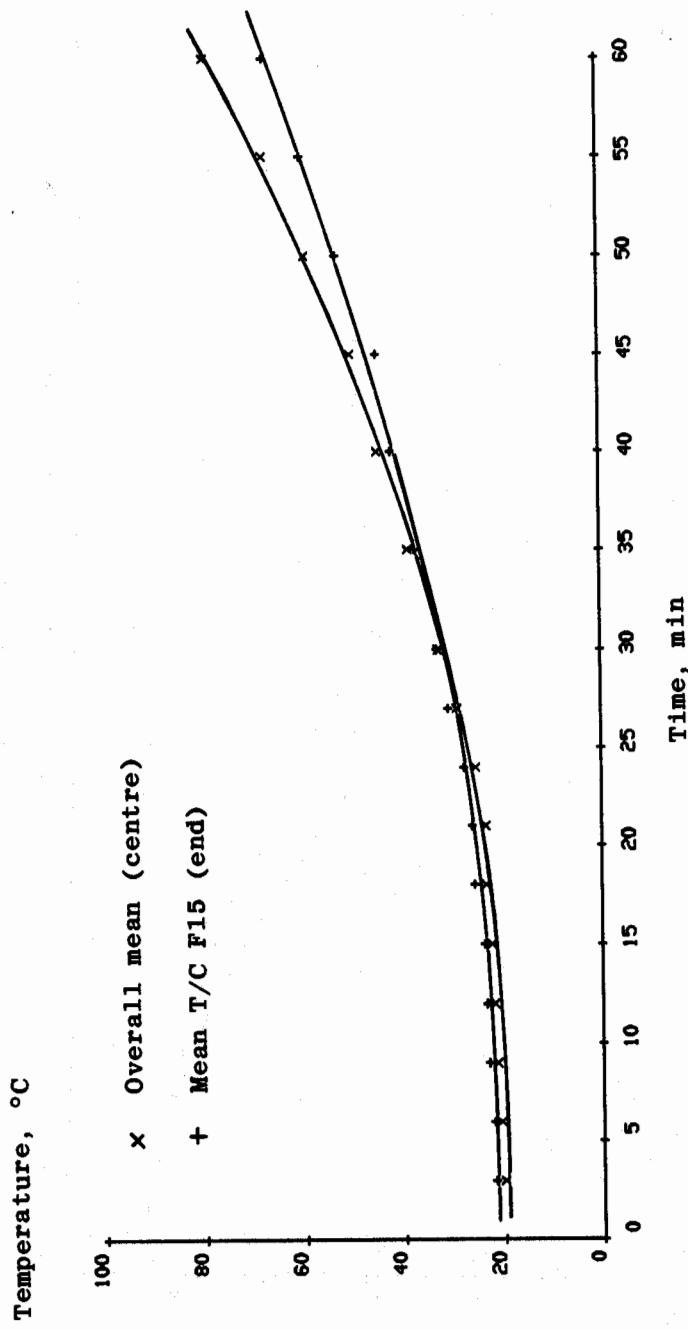
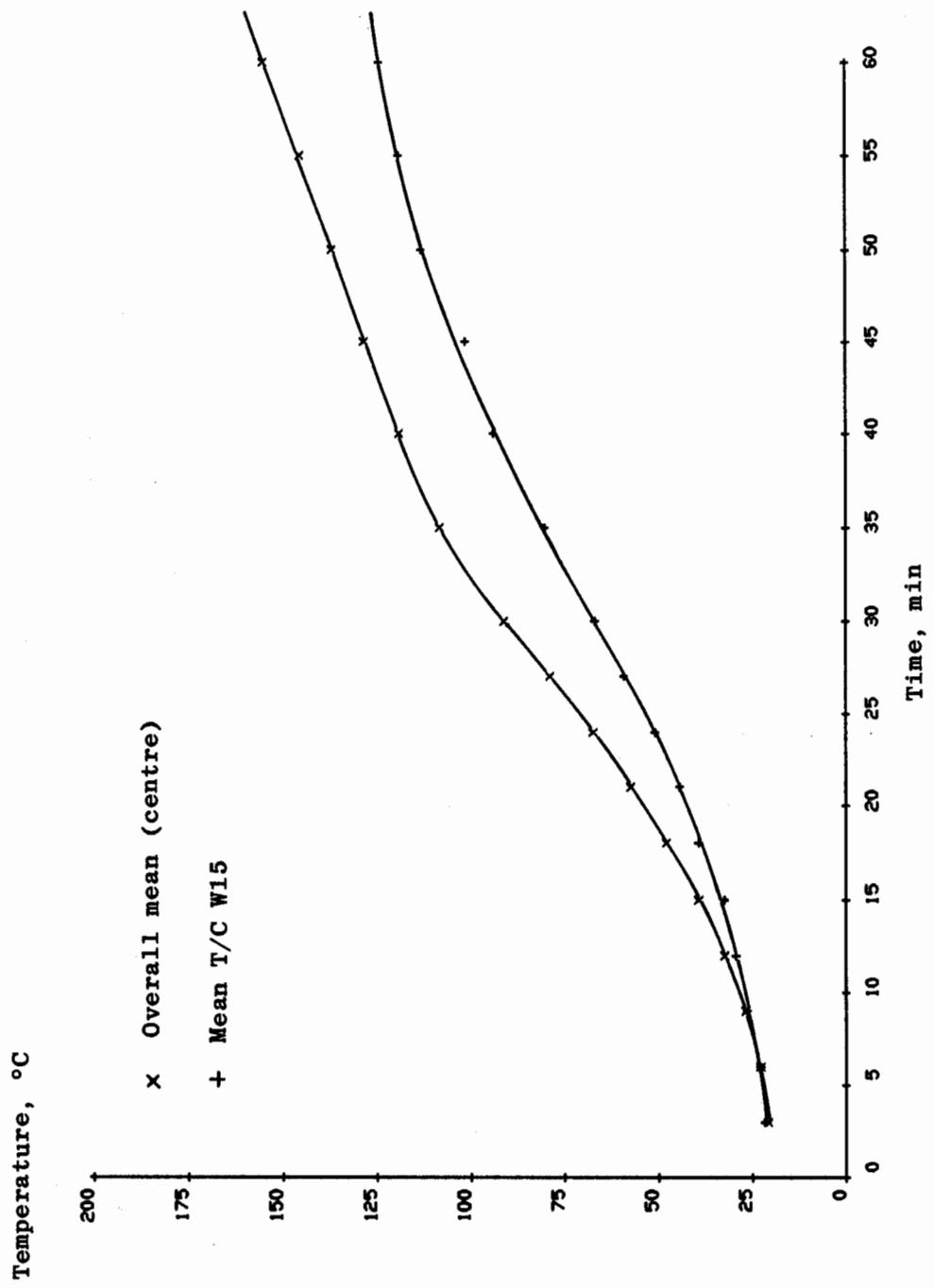


FIG. 8

MEAN TEMPERATURE DATA AT THE 'CENTRE' AND 'END' OF THE
UPPER FLANGE OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)

FIG. 9

MEAN TEMPERATURE DATA AT THE 'CENTRE' AND 'END' OF THE
UNEXPOSED WEB OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)



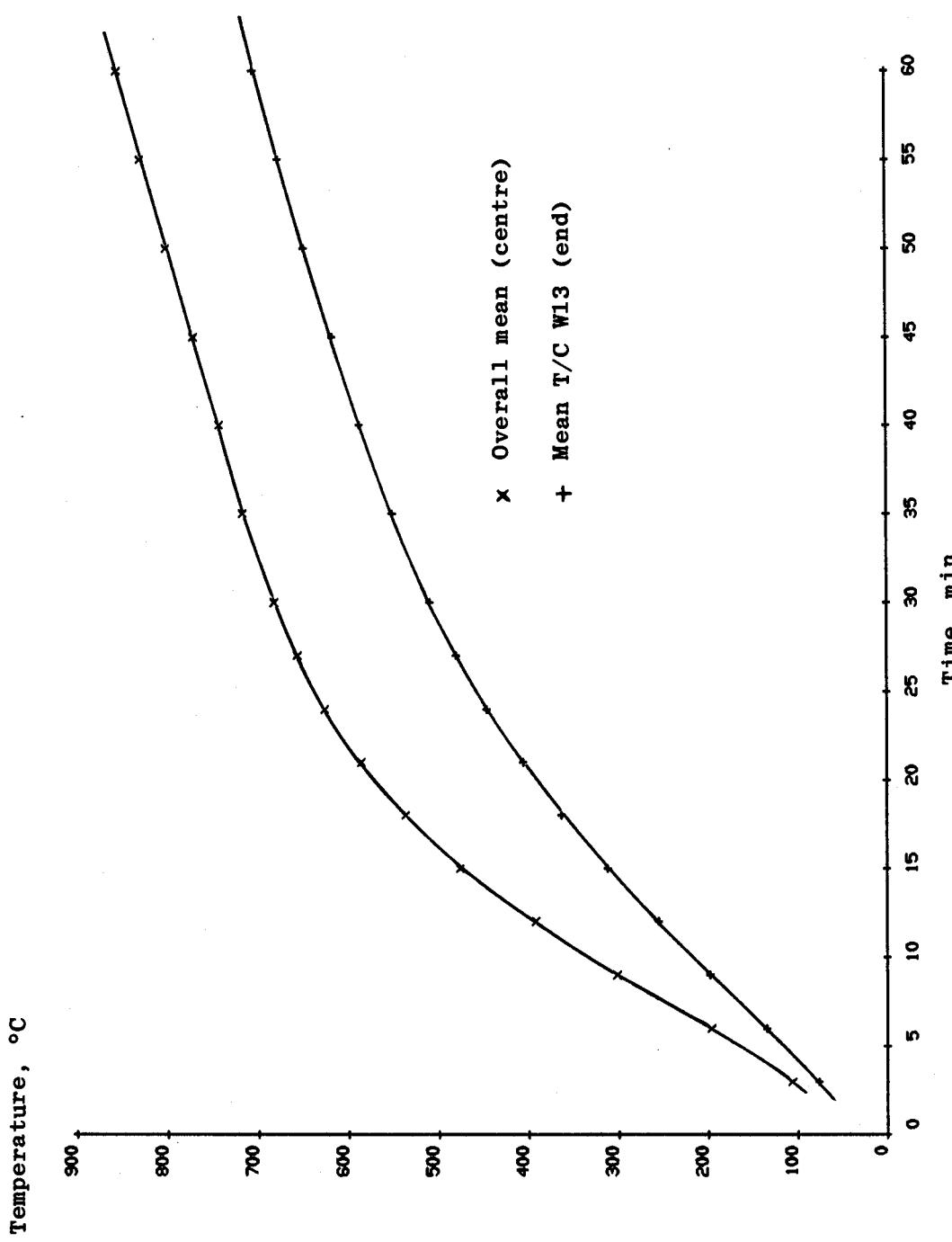


FIG. 10

MEAN TEMPERATURE DATA AT THE 'CENTRE' AND 'END' OF THE EXPOSED WEB OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)

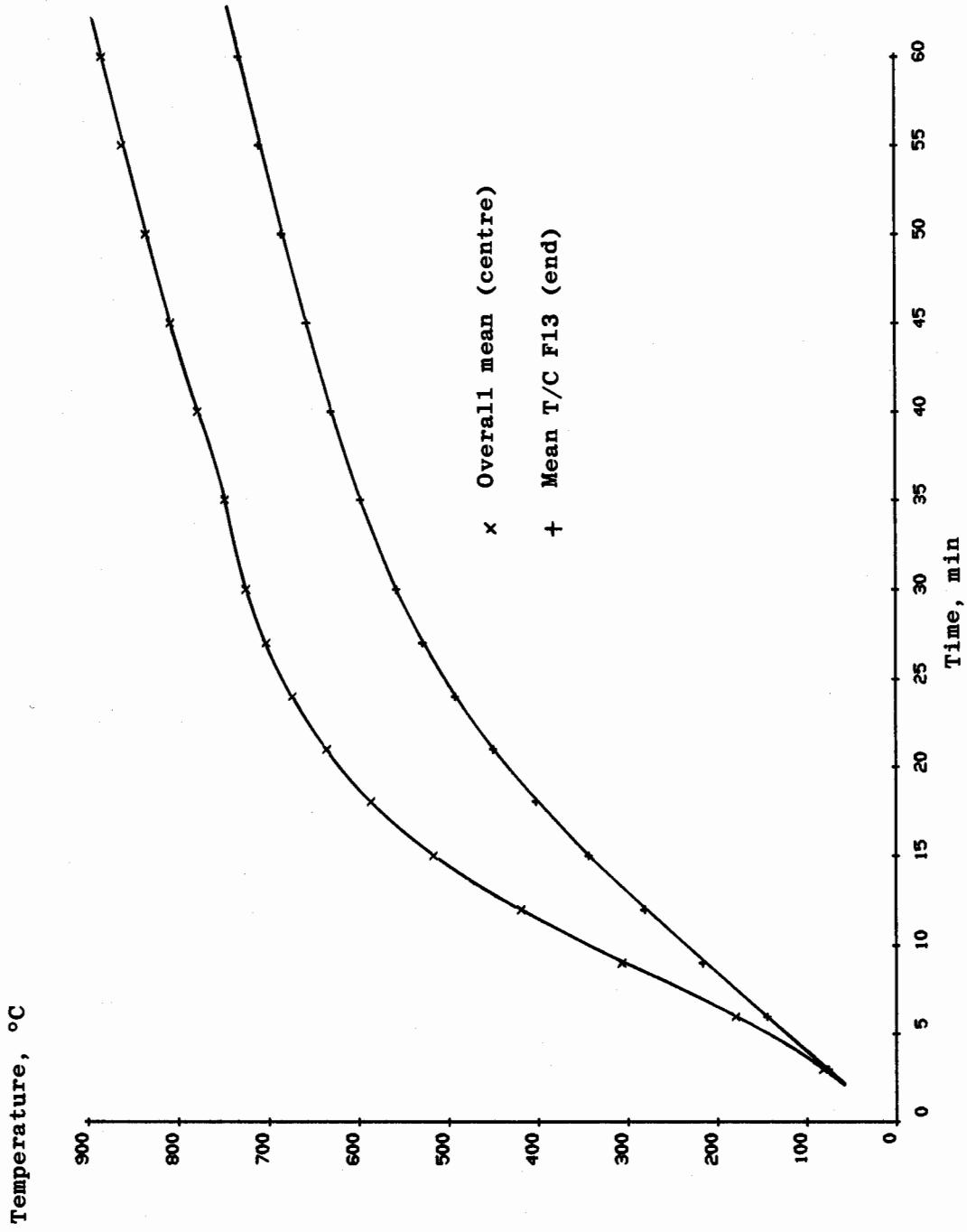


FIG. 11
MEAN TEMPERATURE DATA AT THE 'CENTRE' AND 'END' OF THE
LOWER FLANGE OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)

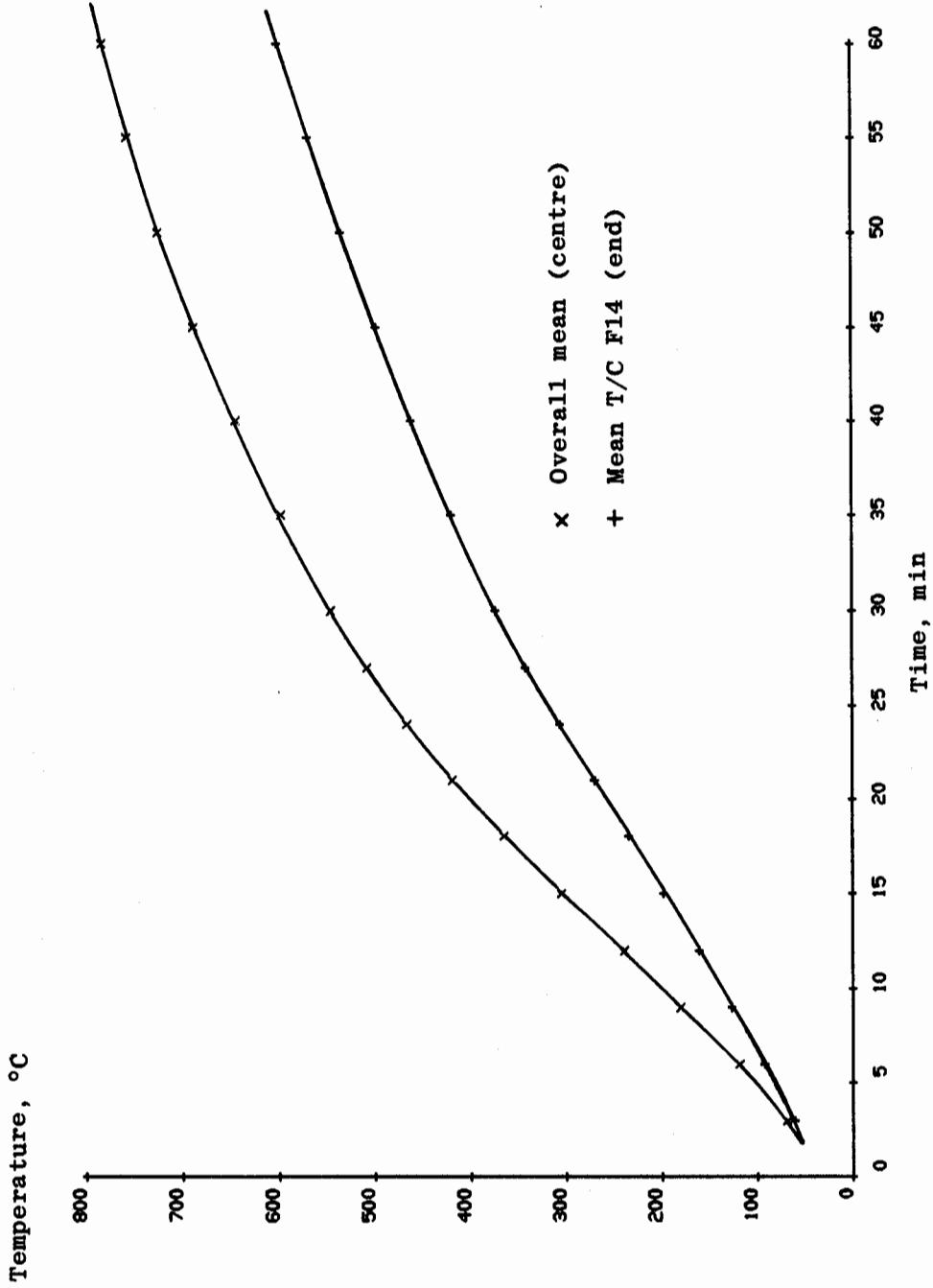
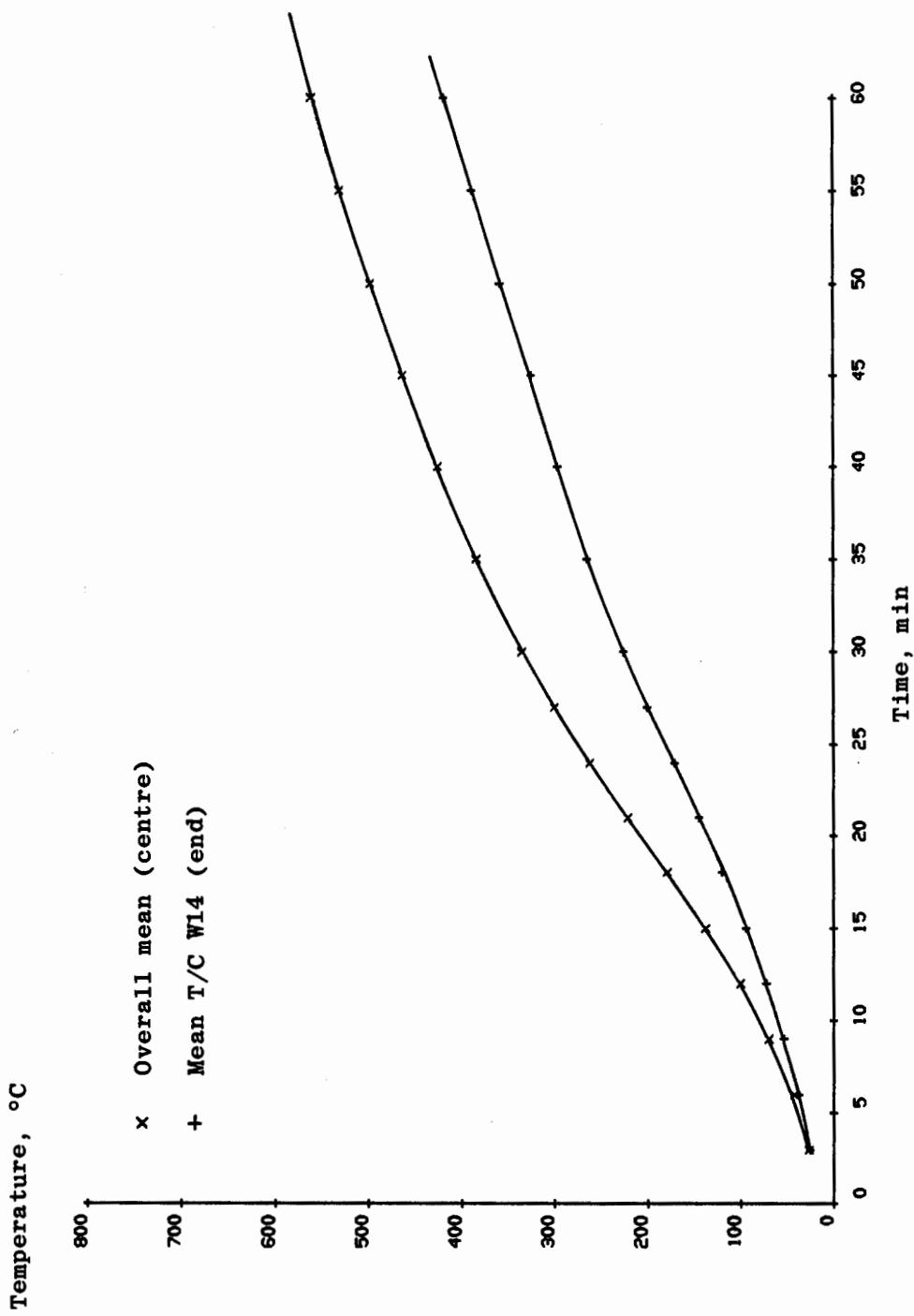


FIG. 12

MEAN TEMPERATURE DATA AT THE 'CENTRE' AND 'END' OF THE EXPOSED FLANGE ANGLE OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)

FIG. 13

MEAN TEMPERATURE DATA AT THE 'CENTRE' AND 'END' OF THE
UNEXPOSED FLANGE ANGLE OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)



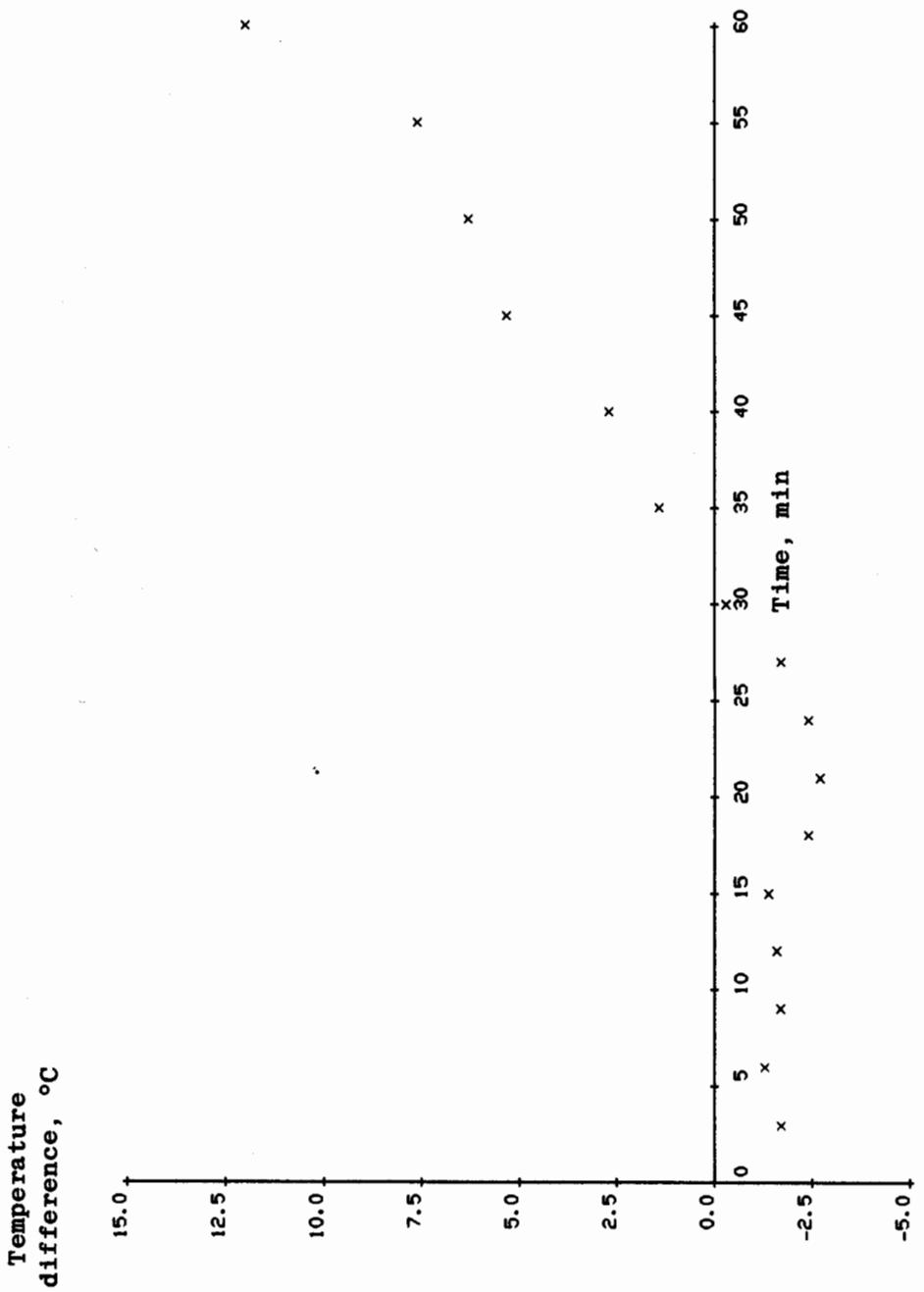
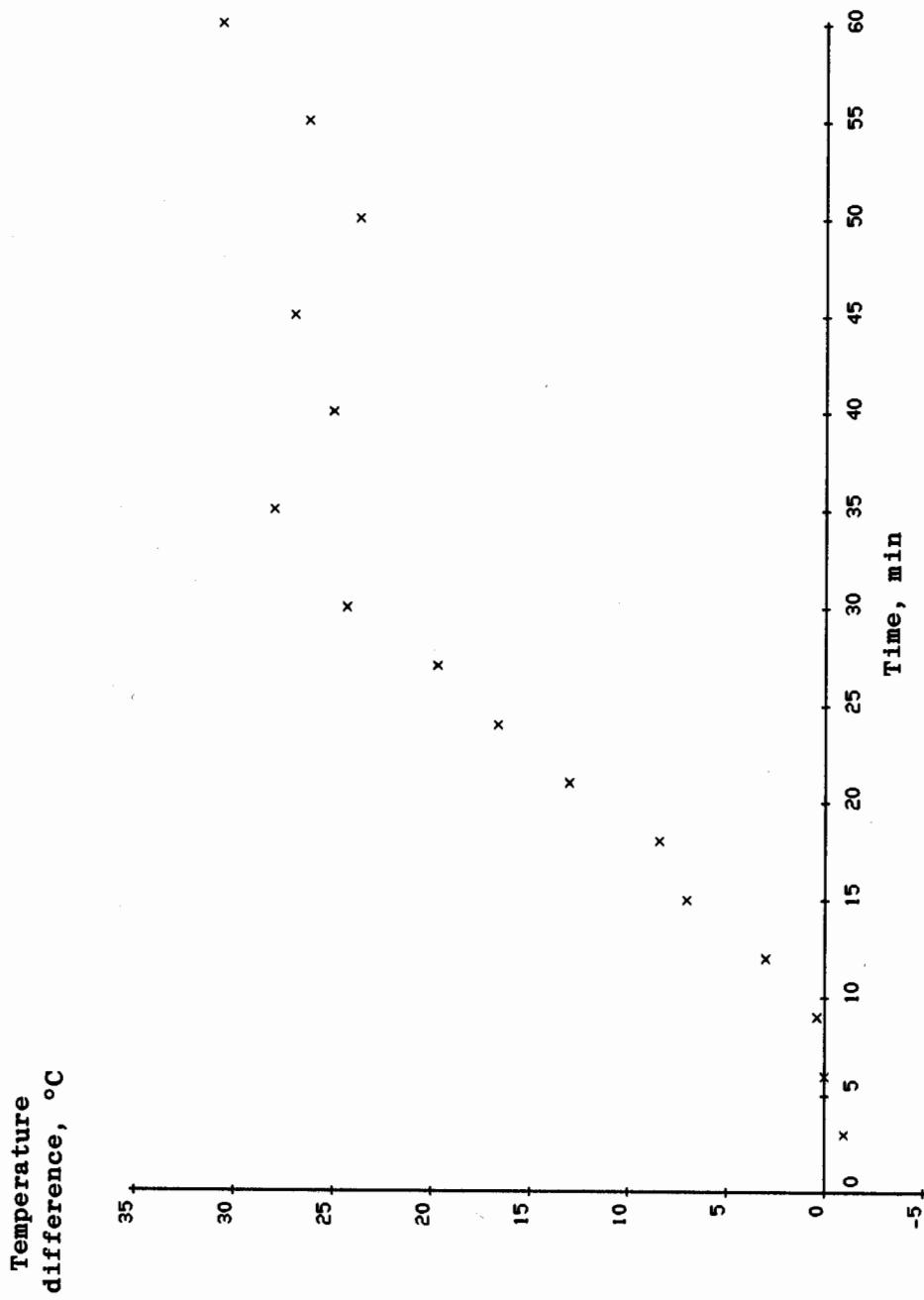


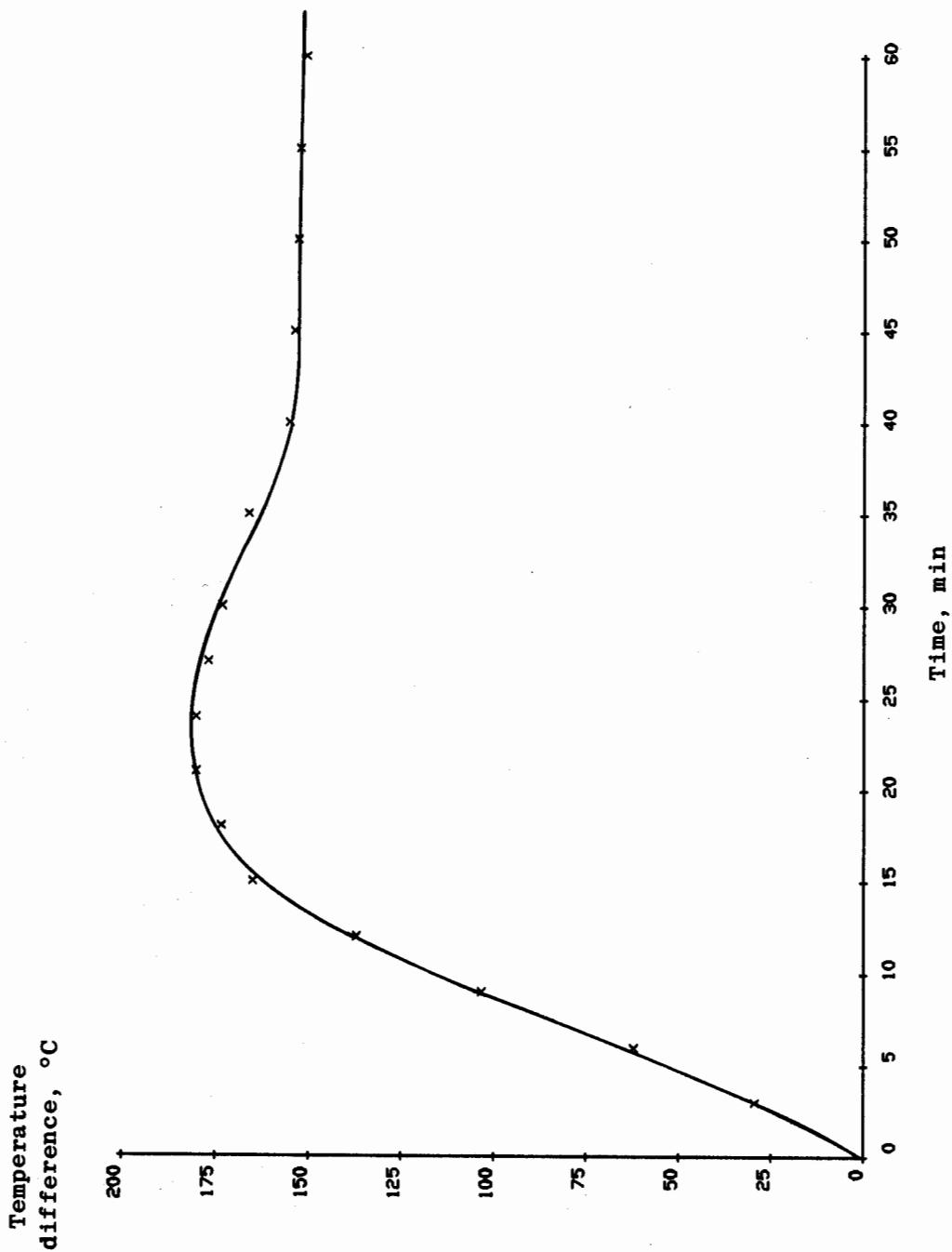
FIG. 14
DIFFERENCE BETWEEN 'CENTRE' AND 'END' MEAN TEMPERATURE DATA
FOR THE UPPER FLANGE OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)

FIG. 15



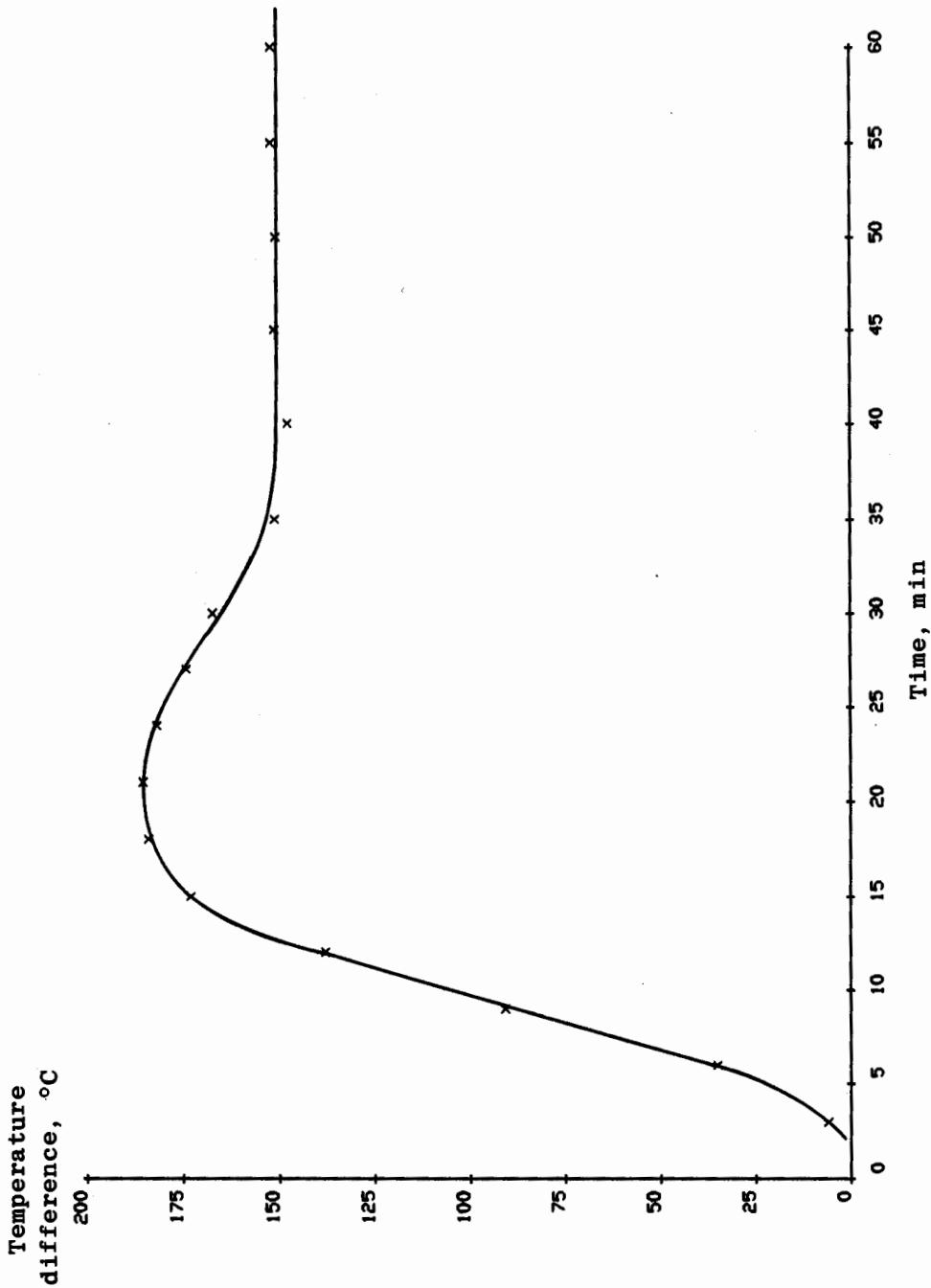
DIFFERENCE BETWEEN 'CENTRE' AND 'END' MEAN TEMPERATURE DATA
FOR THE UNEXPOSED WEB OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)

FIG. 16



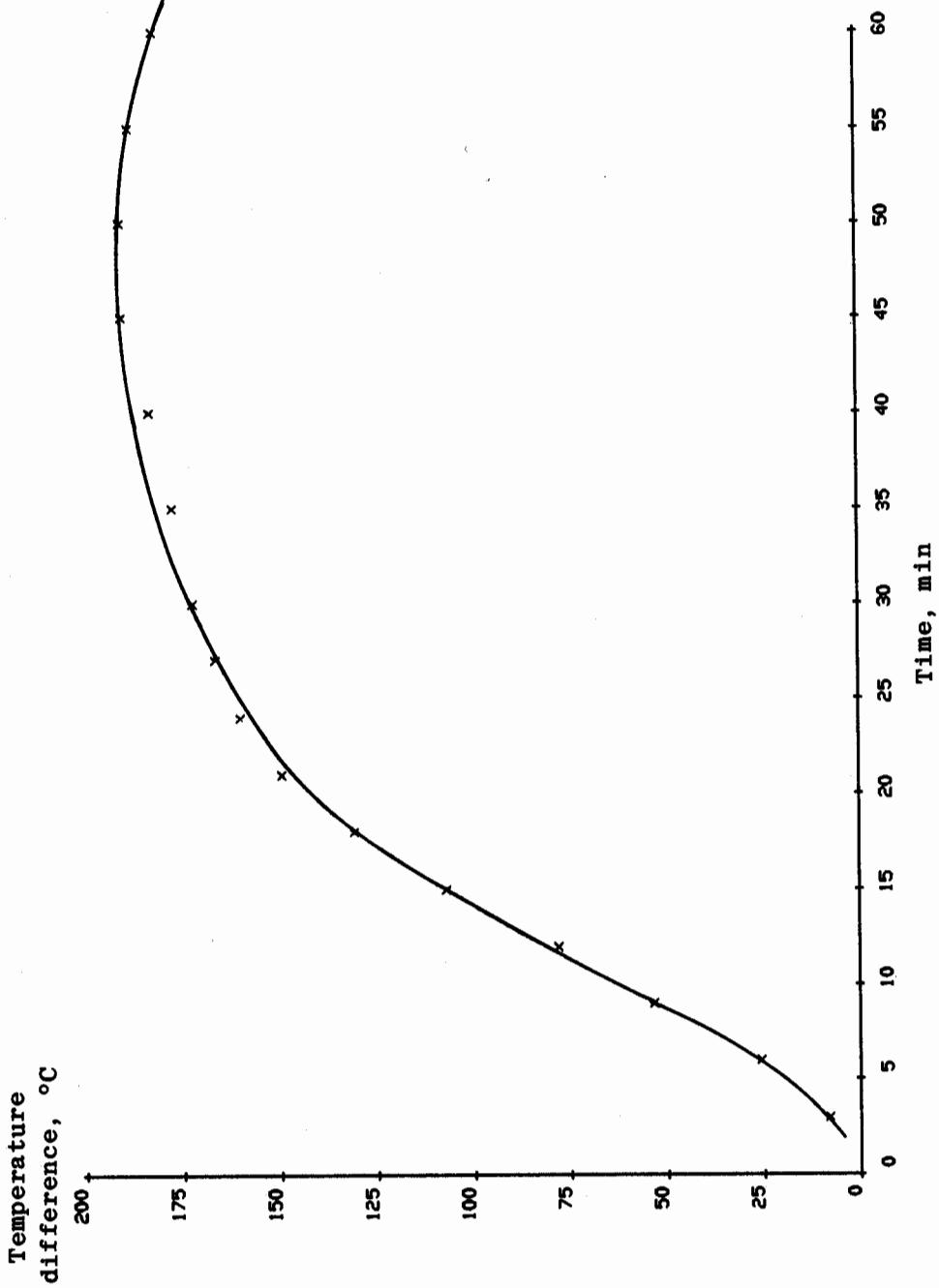
DIFFERENCE BETWEEN 'CENTRE' AND 'END' MEAN TEMPERATURE DATA
FOR THE EXPOSED WEB OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)

FIG. 17



DIFFERENCE BETWEEN 'CENTRE' AND 'END' MEAN TEMPERATURE DATA
FOR THE LOWER FLANGE OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)

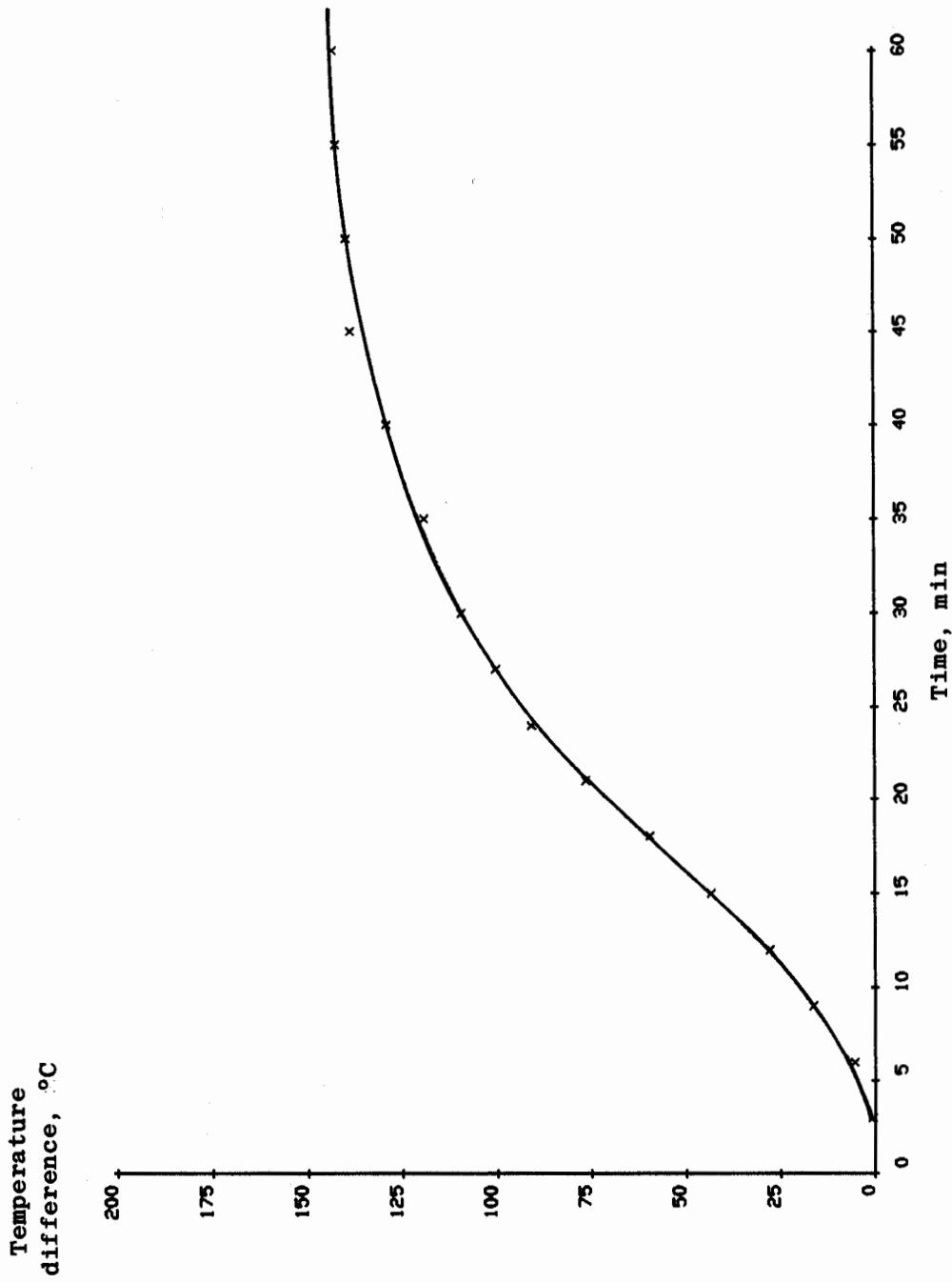
FIG. 18



DIFFERENCE BETWEEN 'CENTRE' AND 'END' MEAN TEMPERATURE DATA
FOR THE EXPOSED FLANGE ANGLE OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)

FIG. 19

DIFFERENCE BETWEEN 'CENTRE' AND 'END' MEAN TEMPERATURE DATA
FOR THE UNEXPOSED FLANGE ANGLE OF 406 x 178 mm x 54 kg/m SHELF ANGLE FLOOR BEAMS
(FLOOR THICKNESS = 200 mm)



APPENDIX A**BS476:PART 8:1972 FIRE RESISTANCE TESTS**

| | <u>Test Configuration</u> | <u>Data Sheet No.</u> |
|-----|--|-----------------------|
| I | Simply supported floor beam | 12-13 |
| II | Floor beam with applied rotational end restraining moments | 17-28 |
| III | Floor beam with applied rotational and longitudinal thermal restraint | 29-31 |
| IV | Shelf angle floor beam | 32-36 |

**DATA
SHEET
NUMBER
12C**

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | |
|---------------------------------------|--|-----------|------------|------------|------------|------------|------------|------------|------------|------------|
| | 3 | 6 | 9 | 12 | 15 | 18 | | | | |
| Mean Upper Flange Thermocouple F11 | | | | | | | | | | |
| Mean Web Thermocouple W5 | 185 38 | 325 71 | 436 99 | 507 124 | 550 148 | 571 166 | 600 184 | 632 204 | 659 226 | 680 242 |
| Mean Lower Flange Thermocouple F10 | 118 51 | 234 81 | 340 102 | 427 104 | 490 156 | 539 183 | 586 220 | 626 255 | 659 291 | 681 313 |

DATA SHEET 13C

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | |
|---------------------------------------|--|------------|------------|------------|------------|------------|------------|------------|------------|------------|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | | | |
| Mean Upper Flange Thermocouple F11 | No Data Recorded | | | | | | | | | |
| Mean Web Thermocouple W5 | 159 121 | 287 211 | 408 305 | 499 392 | 566 458 | 614 517 | 651 561 | 681 595 | 703 619 | 713 630 |
| Mean Lower Flange Thermocouple F10 | 130 129 | 245 208 | 372 298 | 480 391 | 562 467 | 622 536 | 664 585 | 696 625 | 716 649 | 727 660 |

**DATA
SHEET
NUMBER
17C**

| | | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | | |
|------------------------------------|--|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| THERMOCOUPLE LOCATION | | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 37½ | 39 | 41 |
| Mean Upper Flange Thermocouple F11 | | No Data Recorded | | | | | | | | | | | | | | |
| Mean Web Thermocouple W5 | | 126 | 257 | 387 | 488 | 567 | 623 | 668 | 700 | 725 | 739 | 758 | 780 | 790 | 799 | 811 |
| Mean Lower Flange Thermocouple F10 | | 108 | 200 | 299 | 386 | 456 | 511 | 558 | 597 | 632 | 661 | 684 | 706 | 717 | 727 | 735 |
| Mean Lower Flange Thermocouple F10 | | 113 | 228 | 353 | 465 | 559 | 624 | 674 | 708 | 732 | 746 | 767 | 791 | 800 | 810 | 823 |
| | | 81 | 164 | 268 | 371 | 459 | 528 | 580 | 625 | 653 | 689 | 711 | 729 | 733 | 739 | 752 |

**DATA
SHEET
NUMBER**

18C

| | | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | | | |
|------------------------------------|------------------|--|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|----|
| THERMOCOUPLE LOCATION | | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 40 | 42 | 45 |
| Mean Upper Flange Thermocouple F11 | No Data Recorded | | | | | | | | | | | | | | | | |
| Mean Web Thermocouple W5 | 96 100 | 207 170 | 344 265 | 449 348 | 522 415 | 583 469 | 614 518 | 646 558 | 674 593 | 697 624 | 719 665 | 735 676 | 748 700 | 755 707 | 767 720 | 787 735 | |
| Mean Lower Flange Thermocouple F10 | 98 75 | 196 142 | 321 233 | 432 325 | 516 400 | 588 466 | 624 520 | 658 565 | 687 603 | 711 635 | 729 653 | 742 689 | 759 711 | 765 718 | 779 728 | 799 739 | |

DATA
SHEET
NUMBER
19C

| | | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | | | | | | | | |
|------------------------------------|-----|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|
| THERMOCOUPLE LOCATION | | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 45 | 48 | 51 | 54 | 57 | 59 | 60 |
| Mean Upper Flange Thermocouple F11 | 100 | 151 | 205 | 258 | 321 | 376 | 431 | 481 | 524 | 563 | 596 | 627 | 654 | 678 | 701 | 722 | 741 | 758 | 774 | 783 | 788 | |
| | 64 | 87 | 122 | 163 | 204 | 243 | 280 | 318 | 356 | 393 | 430 | 463 | 495 | 525 | 556 | 583 | 610 | 636 | 661 | 679 | 688 | |
| Mean Web Thermocouple W5 | 131 | 248 | 359 | 449 | 529 | 585 | 627 | 660 | 686 | 710 | 731 | 748 | 763 | 782 | 801 | 817 | 830 | 845 | 858 | 867 | 872 | |
| | 106 | 182 | 271 | 358 | 437 | 499 | 546 | 588 | 622 | 652 | 678 | 700 | 720 | 737 | 752 | 767 | 786 | 803 | 818 | 829 | 834 | |
| Mean Lower Flange Thermocouple F10 | 104 | 207 | 321 | 427 | 521 | 589 | 638 | 674 | 703 | 727 | 744 | 758 | 778 | 797 | 814 | 830 | 845 | 859 | 872 | 880 | 884 | |
| | 95 | 152 | 236 | 329 | 417 | 489 | 546 | 593 | 632 | 664 | 691 | 712 | 732 | 746 | 759 | 777 | 795 | 812 | 827 | 837 | 842 | |

**DATA
SHEET
NUMBER
20C**

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | |
|---------------------------------------|--|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 |
| Mean Upper Flange Thermocouple F11 | No Data Recorded | | | | | | | | | | | |
| Mean Web Thermocouple W5 | 156 98 | 311 196 | 448 290 | 542 374 | 601 439 | 641 532 | 673 567 | 700 597 | 722 642 | 742 673 | 750 695 | 776 716 |
| Mean Lower Flange Thermocouple F10 | 115 116 | 276 218 | 431 311 | 548 402 | 620 474 | 665 530 | 697 572 | 722 607 | 738 635 | 768 664 | 794 675 | 811 703 |

DATA
SHEET
NUMBER
21C

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | | | | |
|---------------------------------------|--|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|-----|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 45 | 48 | |
| Mean Upper Flange Thermocouple F11 | No Data Recorded | | | | | | | | | | | | | | | | |
| Mean Web Thermocouple W5 | 165 127 | 313 216 | 445 302 | 552 384 | 618 448 | 663 499 | 696 541 | 722 578 | 741 612 | 762 640 | 783 667 | 804 691 | 820 712 | 838 731 | 854 731 | 872 748 | 770 |
| Mean Lower Flange Thermocouple F10 | 127 83 | 278 175 | 431 279 | 557 384 | 636 469 | 686 534 | 719 582 | 739 618 | 760 649 | 785 676 | 804 699 | 823 721 | 840 735 | 858 753 | 871 772 | 887 794 | |

DATA SHEET NUMBER 22C

DATA SHEET NUMBER

23C

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | |
|------------------------------------|---|------------|------------|------------|------------|------------|------------|
| | 5 | 8 | 33 | 37 | 48 | 50 | 53 |
| Mean Upper Flange Thermocouple F11 | | | | | | | |
| | No Data Recorded | | | | | | |
| Mean Web Thermocouple W5 | 228 129 | 345 210 | 757 652 | 792 691 | 853 762 | 863 727 | 878 798 |
| Mean Lower Flange Thermocouple F10 | 170 109 | 292 185 | 776 670 | 813 707 | 875 778 | 885 794 | 899 814 |

**DATA
SHEET
NUMBER
24C**

| | | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | |
|------------------------------------|------------------|--|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|----|
| THERMOCOUPLE LOCATION | | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 37 | 40 | 44 |
| Mean Upper Flange Thermocouple F11 | No Data Recorded | | | | | | | | | | | | | | |
| Mean Web Thermocouple W5 | 114 63 | 262 147 | 394 243 | 506 312 | 591 394 | 644 459 | 686 516 | 718 567 | 738 607 | 756 642 | 781 672 | 815 705 | 835 726 | 858 746 | |
| Mean Lower Flange Thermocouple F10 | 74 116 | 225 212 | 380 293 | 512 357 | 611 444 | 668 509 | 708 566 | 731 614 | 751 648 | 778 679 | 802 704 | 831 726 | 854 744 | 874 772 | |

**DATA
SHEET
NUMBER
25C**

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | |
|---------------------------------------|--|-----|-----|-----|-----|-----|-----|-----|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 |
| Mean Upper Flange Thermocouple F11 | 73 | 108 | 161 | 213 | 266 | 320 | 372 | 421 |
| | 39 | 61 | 84 | 115 | 144 | 176 | 211 | 254 |
| Mean Web Thermocouple W5 | 152 | 237 | 337 | 428 | 500 | 561 | 609 | 645 |
| | 81 | 135 | 194 | 253 | 307 | 360 | 410 | 455 |
| Mean Lower Flange Thermocouple F10 | 129 | 221 | 329 | 432 | 515 | 583 | 633 | 671 |
| | 60 | 124 | 193 | 265 | 334 | 400 | 459 | 509 |

**DATA
SHEET
NUMBER
26C**

| | | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | | | | | |
|------------------------------------|----|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| THERMOCOUPLE LOCATION | | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 45 | 48 | 51 | 53 |
| Mean Upper Flange Thermocouple F11 | | 94 | 150 | 199 | 253 | 313 | 372 | 432 | 489 | 537 | 580 | 619 | 653 | 685 | 712 | 737 | 759 | 777 | 790 |
| | 44 | 76 | 100 | 130 | 159 | 189 | 224 | 261 | 299 | 338 | 376 | 413 | 450 | 486 | 521 | 555 | 584 | 600 | |
| Mean Web Thermocouple W5 | | 120 | 234 | 336 | 429 | 509 | 571 | 624 | 668 | 703 | 730 | 750 | 773 | 796 | 817 | 835 | 851 | 864 | 873 |
| | 64 | 127 | 183 | 242 | 304 | 361 | 418 | 471 | 517 | 556 | 590 | 623 | 653 | 679 | 703 | 724 | 740 | 750 | |
| Mean Lower Flange Thermocouple F10 | | 98 | 219 | 333 | 446 | 538 | 606 | 661 | 702 | 733 | 755 | 778 | 802 | 823 | 841 | 858 | 873 | 884 | 892 |
| | 52 | 116 | 187 | 261 | 334 | 398 | 460 | 513 | 558 | 597 | 630 | 662 | 689 | 714 | 735 | 751 | 772 | 785 | |

**DATA
SHEET
NUMBER
27C**

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | | | | | |
|------------------------------------|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 45 | 48 | 51 | 55 |
| Mean Upper Flange Thermocouple F11 | 64 | 105 | 153 | 203 | 265 | 330 | 391 | 446 | 497 | 545 | 588 | 625 | 656 | 689 | 708 | 730 | 751 | 771 |
| | 51 | 79 | 111 | 145 | 179 | 214 | 247 | 284 | 321 | 359 | 397 | 436 | 471 | 515 | 542 | 573 | 602 | 636 |
| Mean Web Thermocouple W5 | 115 | 208 | 315 | 412 | 502 | 570 | 616 | 651 | 679 | 710 | 737 | 755 | 778 | 799 | 817 | 833 | 849 | 868 |
| | 63 | 111 | 166 | 219 | 277 | 333 | 384 | 431 | 473 | 515 | 555 | 591 | 622 | 657 | 677 | 700 | 720 | 745 |
| Mean Lower Flange Thermocouple F10 | 93 | 186 | 301 | 412 | 514 | 590 | 641 | 677 | 704 | 731 | 751 | 776 | 800 | 820 | 836 | 852 | 868 | 886 |
| | 61 | 120 | 194 | 266 | 341 | 412 | 470 | 519 | 559 | 597 | 633 | 665 | 692 | 720 | 735 | 751 | 768 | 791 |

**DATA
SHEET
NUMBER**

28C

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | |
|------------------------------------|--|-----|-----|-----|-----|-----|-----|-----|-----|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 |
| Mean Upper Flange Thermocouple F11 | 57 | 101 | 152 | 205 | 263 | 319 | 369 | 408 | 456 |
| | 39 | 64 | 86 | 114 | 148 | 184 | 215 | 250 | 281 |
| Mean Web Thermocouple W5 | 124 | 239 | 358 | 459 | 544 | 599 | 638 | 669 | 695 |
| | 87 | 150 | 209 | 268 | 333 | 396 | 442 | 487 | 524 |
| Mean Lower Flange Thermocouple F10 | 102 | 211 | 330 | 443 | 538 | 605 | 649 | 682 | 710 |
| | 161 | 243 | 291 | 341 | 416 | 490 | 541 | 590 | 628 |

**DATA
SHEET
NUMBER**

29C

| THERMOCOUPLE LOCATION | | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | | | | | |
|------------------------------------|-----|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | 5 | 8 | 10 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 45 | 46 | 49 | 52 |
| Mean Upper Flange Thermocouple F11 | 65 | 112 | 153 | 197 | 246 | 306 | 368 | 422 | 470 | 512 | 549 | 582 | 611 | 639 | 664 | 671 | 692 | 712 | 730 |
| Thermocouple F11 | 44 | 69 | 86 | 104 | 124 | 176 | 217 | 256 | 293 | 326 | 363 | 396 | 429 | 462 | 495 | 506 | 538 | 577 | 616 |
| Mean Web Thermocouple W5 | 150 | 258 | 349 | 445 | 520 | 579 | 626 | 662 | 690 | 713 | 729 | 739 | 754 | 774 | 795 | 801 | 819 | 837 | 854 |
| Thermocouple W5 | 104 | 172 | 226 | 282 | 356 | 416 | 475 | 526 | 566 | 601 | 630 | 655 | 677 | 696 | 713 | 718 | 731 | 743 | 763 |
| Mean Lower Flange Thermocouple F10 | 134 | 241 | 338 | 446 | 521 | 587 | 642 | 680 | 709 | 730 | 743 | 760 | 780 | 799 | 818 | 824 | 842 | 859 | 873 |
| Thermocouple F10 | 89 | 158 | 218 | 282 | 368 | 434 | 500 | 556 | 600 | 635 | 664 | 683 | 710 | 727 | 736 | 738 | 755 | 773 | 793 |

**DATA
SHEET
NUMBER**

30C

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | | | |
|---------------------------------------|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 45 | 48 |
| Mean Upper Flange Thermocouple F11 | 50 | 96 | 151 | 206 | 265 | 323 | 380 | 433 | 485 | 531 | 567 | 604 | 642 | 672 | 700 | 723 |
| | 47 | 75 | 108 | 141 | 174 | 210 | 247 | 288 | 334 | 382 | 430 | 478 | 522 | 553 | 580 | 607 |
| Mean Web Thermocouple W5 | 130 | 245 | 369 | 471 | 553 | 608 | 651 | 685 | 717 | 733 | 749 | 764 | 784 | 811 | 836 | 855 |
| | 88 | 163 | 242 | 320 | 392 | 452 | 503 | 550 | 592 | 620 | 649 | 677 | 707 | 726 | 737 | 753 |
| Mean Lower Flange Thermocouple F10 | 92 | 203 | 329 | 448 | 544 | 611 | 662 | 698 | 728 | 748 | 768 | 789 | 811 | 836 | 857 | 873 |
| | 98 | 200 | 273 | 347 | 417 | 477 | 527 | 571 | 611 | 641 | 672 | 696 | 720 | 737 | 753 | 771 |

**DATA
SHEET
NUMBER
31C**

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | | |
|---------------------------------------|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | 2 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42 | 44 |
| Mean Upper Flange Thermocouple F11 | 81 | 119 | 169 | 219 | 275 | 331 | 386 | 437 | 477 | 514 | 552 | 590 | 628 | 661 | 695 |
| Mean Web Thermocouple W5 | 199 | 294 | 395 | 483 | 551 | 601 | 642 | 681 | 710 | 729 | 742 | 758 | 783 | 806 | 825 |
| Mean Lower Flange Thermocouple F10 | 154 | 260 | 368 | 466 | 548 | 606 | 653 | 693 | 724 | 738 | 757 | 777 | 801 | 823 | 841 |
| | 89 | 166 | 234 | 306 | 377 | 437 | 493 | 545 | 589 | 626 | 658 | 686 | 710 | 727 | 737 |

**DATA
SHEET
NUMBER
32C**

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | |
|--|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 35 |
| Mean Upper Flange Thermocouple F15 | 24 | 24 | 25 | 28 | 26 | 27 | 28 | 30 | 32 | 36 | 42 |
| Mean Upper Flange Thermocouple F15 | 26 | 26 | 27 | 28 | 30 | 32 | 35 | 38 | 40 | 44 | 49 |
| Mean Unexposed Web Thermocouple W15 | 25 | 27 | 30 | 36 | 44 | 52 | 62 | 73 | 85 | 97 | 110 |
| Mean Unexposed Web Thermocouple W15 | 27 | 28 | 31 | 35 | 40 | 47 | 54 | 62 | 70 | 79 | 95 |
| Mean Exposed Web Thermocouple W13 | 129 | 224 | 327 | 416 | 493 | 550 | 593 | 631 | 660 | 685 | 720 |
| Mean Exposed Web Thermocouple W13 | 81 | 138 | 199 | 255 | 310 | 359 | 398 | 436 | 467 | 496 | 537 |
| Mean Lower Flange Thermocouple F13 | 88 | 189 | 314 | 429 | 522 | 591 | 639 | 677 | 705 | 728 | 752 |
| Mean Lower Flange Thermocouple F13 | 57 | 108 | 173 | 240 | 303 | 360 | 407 | 449 | 485 | 515 | 557 |
| Mean Exposed Flange Angle Thermocouple F14 | 93 | 149 | 208 | 264 | 330 | 387 | 437 | 485 | 525 | 562 | 613 |
| Mean Exposed Flange Angle Thermocouple F14 | 74 | 109 | 143 | 180 | 220 | 255 | 290 | 326 | 359 | 389 | 435 |
| Mean Unexposed Flange Angle Thermocouple W14 | 32 | 48 | 74 | 106 | 144 | 184 | 226 | 266 | 304 | 338 | 386 |
| Mean Unexposed Flange Angle Thermocouple W14 | 31 | 43 | 60 | 81 | 107 | 135 | 164 | 192 | 220 | 247 | 289 |

**DATA
SHEET
NUMBER
33C**

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | | | | | | | | |
|--|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 35 | 40 | 45 | 50 | 55 | 60 | 65 | 70 | 75 | 80 | 83 |
| Mean Upper Flange Thermocouple F15 | 9 | 9 | 11 | 11 | 12 | 11 | 12 | 15 | 14 | 16 | 23 | 29 | 37 | 40 | 52 | 57 | 68 | 78 | 83 | 88 | 92 |
| 12 | 12 | 12 | 14 | 14 | 14 | 14 | 13 | 13 | 16 | 14 | 15 | 20 | 22 | 25 | 25 | 32 | 33 | 45 | 49 | 58 | 66 |
| Mean Unexposed Web Thermocouple W15 | 12 | 12 | 15 | 19 | 23 | 26 | 33 | 43 | 51 | 60 | 78 | 90 | 99 | 102 | 110 | 110 | 121 | 130 | 136 | 142 | 146 |
| 12 | 13 | 16 | 17 | 20 | 21 | 25 | 31 | 33 | 39 | 50 | 60 | 70 | 77 | 91 | 96 | 112 | 111 | 115 | 118 | 118 | 142 |
| Mean Exposed Web Thermocouple W13 | 60 | 124 | 186 | 238 | 286 | 349 | 408 | 458 | 493 | 525 | 571 | 610 | 644 | 672 | 708 | 735 | 770 | 802 | 827 | 851 | 864 |
| 42 | 80 | 122 | 155 | 185 | 222 | 258 | 292 | 318 | 344 | 387 | 424 | 461 | 494 | 532 | 560 | 599 | 626 | 657 | 683 | 721 | |
| Mean Lower Flange Thermocouple F13 | 76 | 176 | 273 | 348 | 413 | 500 | 567 | 611 | 639 | 664 | 697 | 724 | 746 | 770 | 803 | 826 | 855 | 878 | 896 | 913 | 924 |
| 56 | 119 | 186 | 237 | 282 | 335 | 386 | 430 | 460 | 487 | 524 | 558 | 592 | 621 | 655 | 679 | 715 | 735 | 760 | 787 | 823 | |
| Mean Exposed Flange Angle Thermocouple F14 | 44 | 88 | 133 | 165 | 191 | 245 | 308 | 355 | 402 | 448 | 518 | 575 | 625 | 665 | 708 | 737 | 771 | 806 | 834 | 863 | 878 |
| 49 | 82 | 113 | 137 | 162 | 193 | 226 | 265 | 292 | 321 | 367 | 410 | 451 | 488 | 529 | 559 | 602 | 634 | 670 | 700 | 739 | |
| Mean Unexposed Flange Angle Thermocouple W14 | 14 | 27 | 46 | 68 | 92 | 120 | 156 | 195 | 225 | 254 | 300 | 342 | 381 | 413 | 451 | 482 | 518 | 551 | 577 | 603 | 617 |
| 15 | 22 | 36 | 49 | 63 | 78 | 96 | 118 | 137 | 158 | 195 | 228 | 260 | 286 | 319 | 342 | 376 | 401 | 430 | 457 | 494 | |

**DATA
SHEET
NUMBER
34C**

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | |
|--|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 35 | 40 |
| Mean Upper Flange Thermocouple F15 | 19 | 20 | 22 | 22 | 20 | 24 | 21 | 22 | 27 | 29 | 34 | 39 |
| | 20 | 21 | 23 | 23 | 21 | 25 | 22 | 23 | 29 | 31 | 36 | 41 |
| Mean Unexposed Web Thermocouple W15 | 19 | 21 | 26 | 31 | 37 | 45 | 53 | 62 | 72 | 84 | 104 | 118 |
| | 20 | 21 | 26 | 28 | 37 | 39 | 44 | 55 | 62 | 74 | 88 | 88 |
| Mean Exposed Web Thermocouple W13 | 80 | 169 | 272 | 372 | 453 | 512 | 567 | 615 | 651 | 681 | 719 | 745 |
| | 70 | 130 | 196 | 258 | 311 | 363 | 405 | 449 | 490 | 523 | 567 | 605 |
| Mean Lower Flange Thermocouple F13 | 67 | 160 | 283 | 402 | 494 | 562 | 614 | 660 | 696 | 722 | 749 | 782 |
| | 96 | 183 | 256 | 318 | 368 | 421 | 464 | 507 | 549 | 580 | 619 | 653 |
| Mean Exposed Flange Angle Thermocouple F14 | 47 | 86 | 147 | 208 | 264 | 322 | 379 | 439 | 490 | 532 | 592 | 641 |
| | 47 | 77 | 110 | 145 | 176 | 213 | 246 | 283 | 325 | 359 | 408 | 452 |
| Mean Unexposed Flange Angle Thermocouple W14 | 22 | 39 | 68 | 92 | 127 | 167 | 206 | 246 | 284 | 320 | 370 | 412 |
| | 23 | 35 | 51 | 69 | 87 | 111 | 130 | 155 | 186 | 211 | 249 | 280 |

**DATA
SHEET
NUMBER
35C**

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | |
|--|--|-----|-----|-----|-----|-----|-----|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 |
| Mean Upper Flange Thermocouple F15 | 22 | 23 | 24 | 28 | 34 | 44 | 55 |
| | 23 | 23 | 24 | 26 | 29 | 34 | 40 |
| | | | | | | 40 | 47 |
| | | | | | | | 65 |
| Mean Unexposed Web Thermocouple W15 | 23 | 28 | 39 | 52 | 69 | 89 | 109 |
| | 23 | 26 | 31 | 39 | 48 | 60 | 73 |
| | | | | | | 73 | 88 |
| | | | | | | 88 | 116 |
| Mean Exposed Web Thermocouple W13 | 88 | 236 | 347 | 475 | 555 | 605 | 645 |
| | 76 | 167 | 225 | 327 | 406 | 465 | 514 |
| | | | | | | 553 | 553 |
| | | | | | | 602 | 602 |
| Mean Lower Flange Thermocouple F13 | 83 | 227 | 347 | 486 | 576 | 631 | 673 |
| | 53 | 144 | 189 | 313 | 397 | 462 | 516 |
| | | | | | | 559 | 559 |
| | | | | | | 608 | 608 |
| Mean Exposed Flange Angle Thermocouple F14 | 81 | 161 | 218 | 294 | 358 | 416 | 465 |
| | 57 | 112 | 135 | 196 | 243 | 288 | 334 |
| | | | | | | 334 | 376 |
| | | | | | | | 435 |
| Mean Unexposed Flange Angle Thermocouple W14 | 27 | 47 | 77 | 120 | 168 | 216 | 261 |
| | 26 | 38 | 54 | 77 | 108 | 141 | 175 |
| | | | | | | 175 | 209 |
| | | | | | | 209 | 265 |

**DATA
SHEET
NUMBER
36C**

| THERMOCOUPLE LOCATION | TEMPERATURE Deg. C AFTER VARIOUS TIMES (MINUTES) | | | | | | | | | | | | | | | | | |
|--|--|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 35 | 40 | 45 | 50 | 55 | 60 | 65 | 70 |
| Mean Upper Flange Thermocouple F15 | 17 | 18 | 18 | 19 | 20 | 22 | 26 | 30 | 37 | 46 | 53 | 60 | 66 | 73 | 80 | 86 | 94 | |
| Mean Unexposed Web Thermocouple W15 | 18 | 20 | 24 | 30 | 37 | 46 | 57 | 67 | 79 | 92 | 110 | 124 | 136 | 145 | 155 | 165 | 176 | 191 |
| Mean Exposed Web Thermocouple W13 | 110 | 197 | 304 | 386 | 481 | 547 | 596 | 630 | 657 | 679 | 710 | 733 | 758 | 790 | 819 | 847 | 869 | 890 |
| Mean Lower Flange Thermocouple F13 | 91 | 190 | 323 | 426 | 534 | 605 | 652 | 684 | 705 | 723 | 741 | 769 | 798 | 825 | 853 | 877 | 896 | 914 |
| Mean Exposed Flange Angle Thermocouple F14 | 67 | 120 | 185 | 244 | 319 | 385 | 440 | 474 | 508 | 541 | 586 | 636 | 680 | 723 | 756 | 782 | 811 | 839 |
| Mean Unexposed Flange Angle Thermocouple W14 | 25 | 41 | 67 | 101 | 141 | 185 | 229 | 272 | 310 | 344 | 393 | 433 | 468 | 500 | 531 | 560 | 588 | 613 |
| | 23 | 34 | 49 | 66 | 88 | 112 | 138 | 165 | 192 | 217 | 255 | 282 | 309 | 336 | 365 | 395 | 426 | 457 |